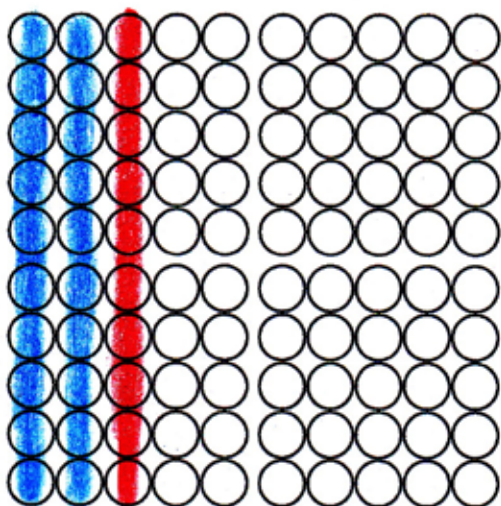
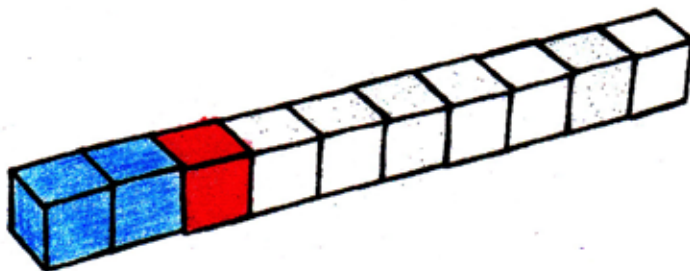




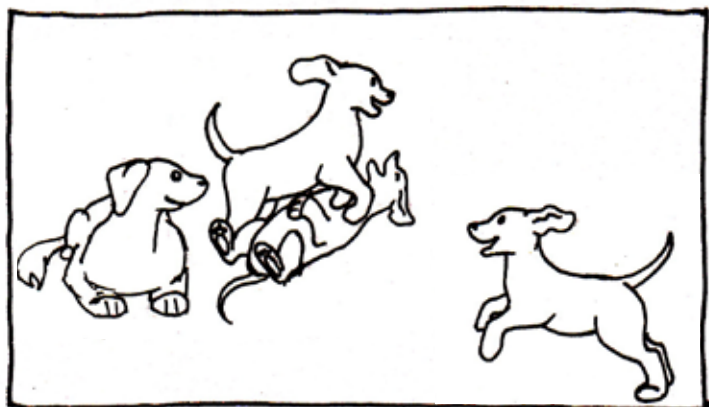
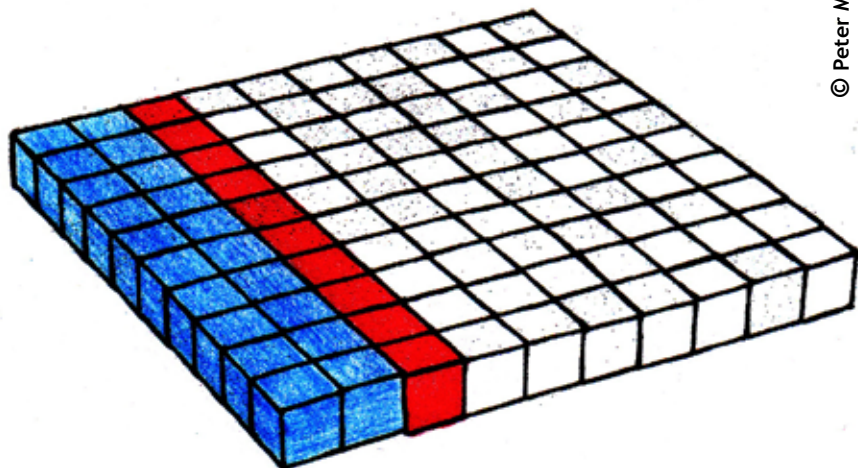
E	E	E							
3	=	2	+	1					

3	-	1	=	2					
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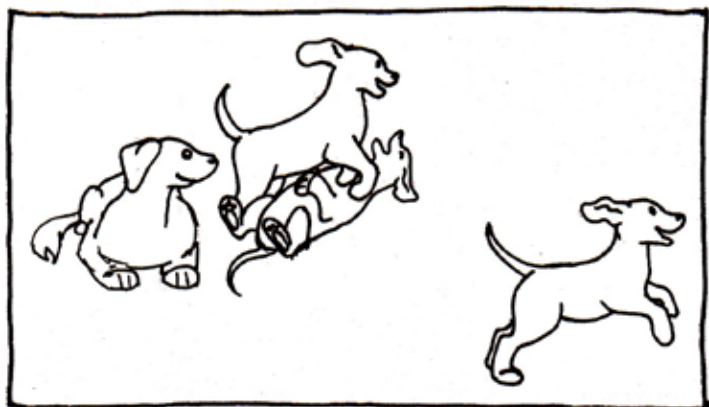


Z	E		Z	E		Z	E		
30	=	20	+	10					

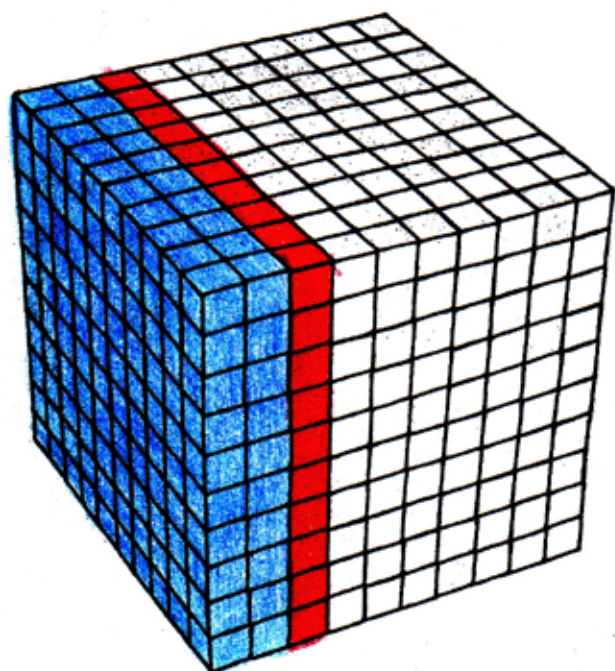
30	-	10	=	20					
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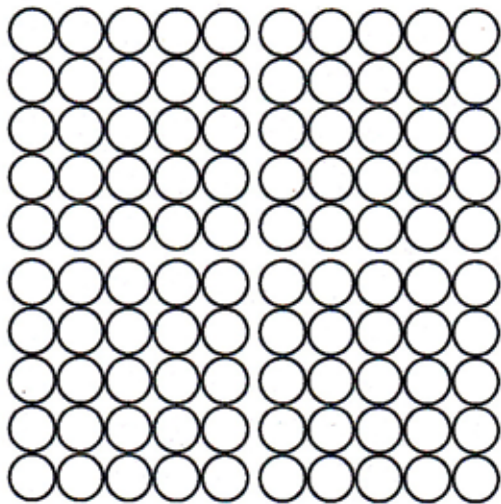
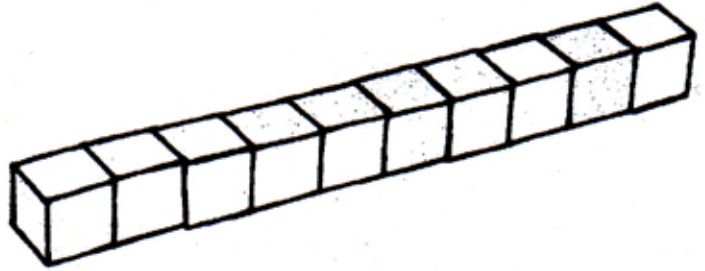
H	Z	E		H	Z	E		H	Z	E
300	=	200	+	100						

300	-	100	=	200						
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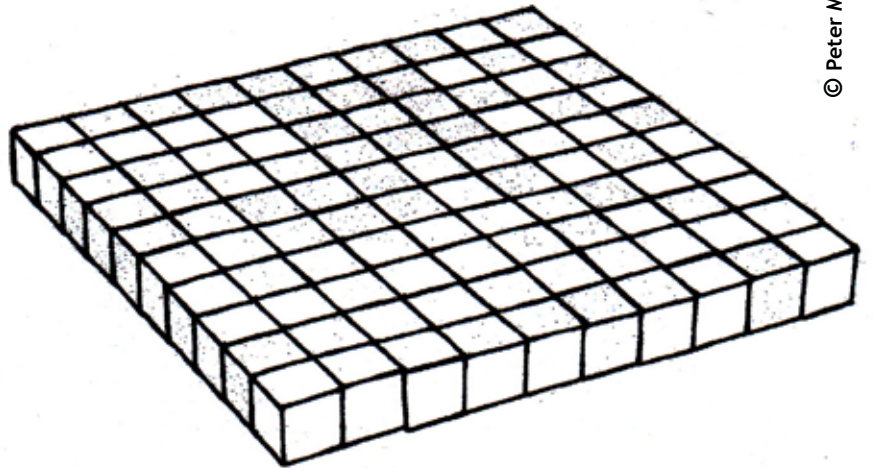
E		E		E	
4	=	3	+	1	

4	-	1	=	3
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Z	E		Z	E		Z	E
40	=	30	+	10			

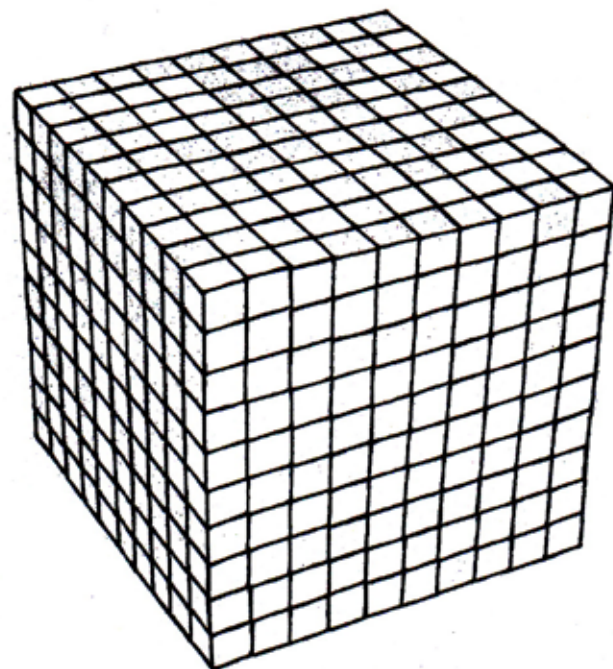
40	-	10	=		
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		5	=	5	
1	+	4	=	2	+



		6	=	6	
4	+	2	=		+
					5



H	Z	E		H	Z	E		H	Z	E
400	=	300	+							

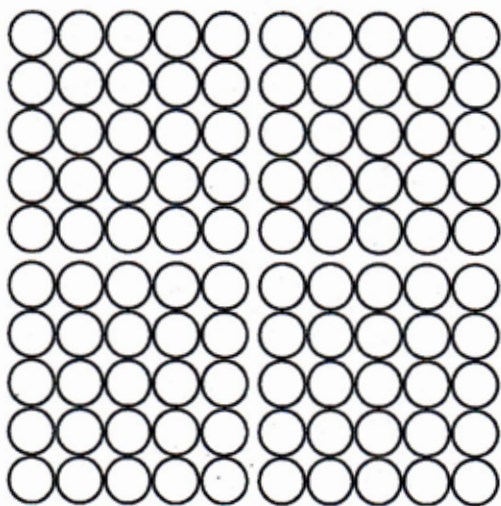
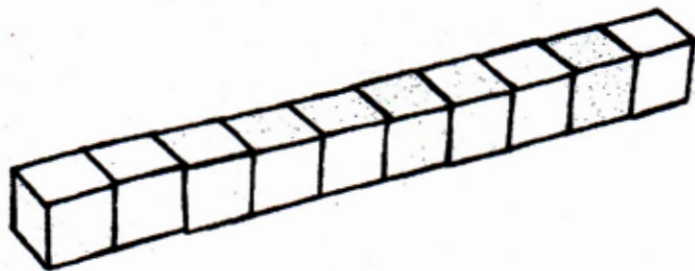
400	-				=	300
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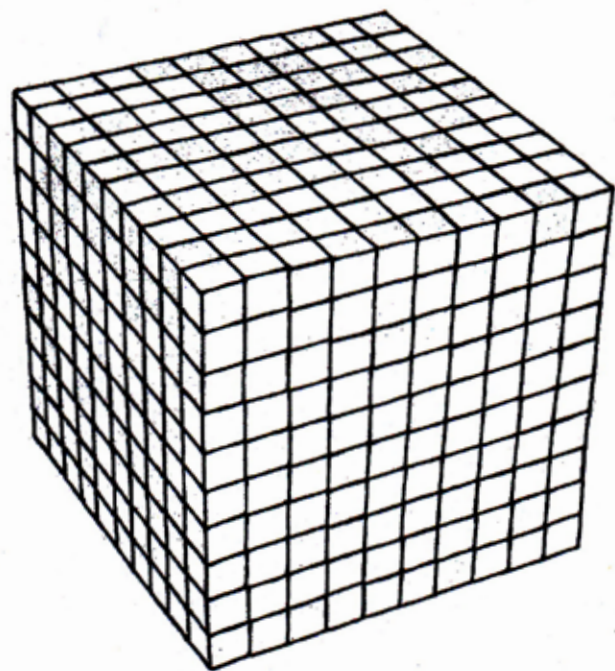
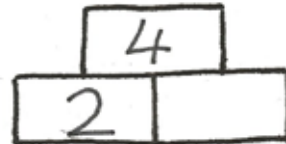
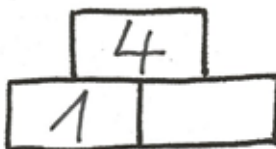
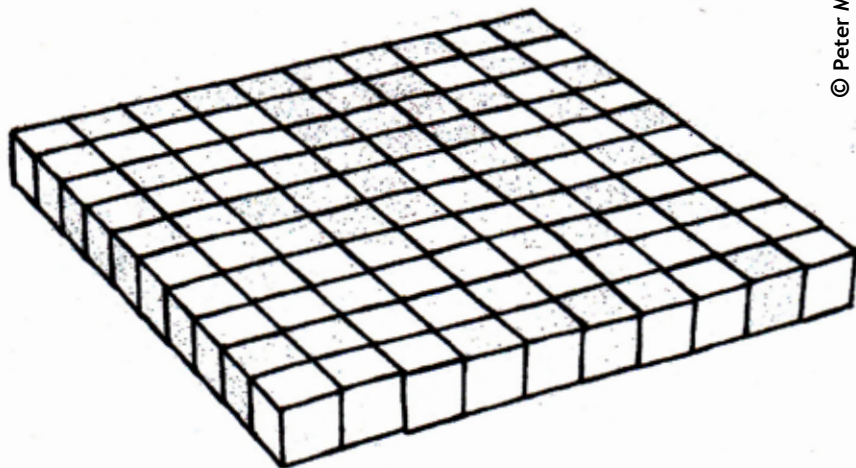
E		E		E	
4	=	2	+		

4	-	2	=		
---	---	---	---	--	--



Z	E		Z	E		Z	E	
4	0	=	2	0	+			

4	0	-	2	0	=		
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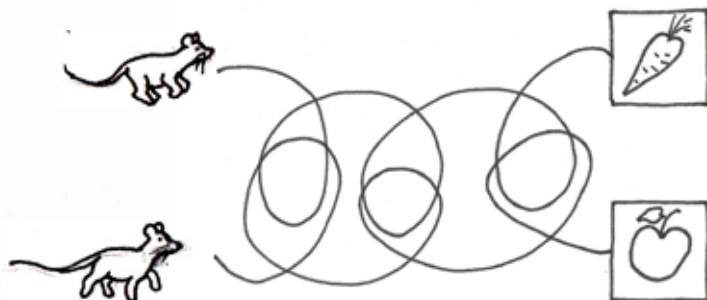


H	Z	E		H	Z	E		H	Z	E	
4	0	0	=	2	0	0	+				

4	0	0	-	2	0	0	=				
---	---	---	---	---	---	---	---	--	--	--	--

+	5	3
	9	
3		

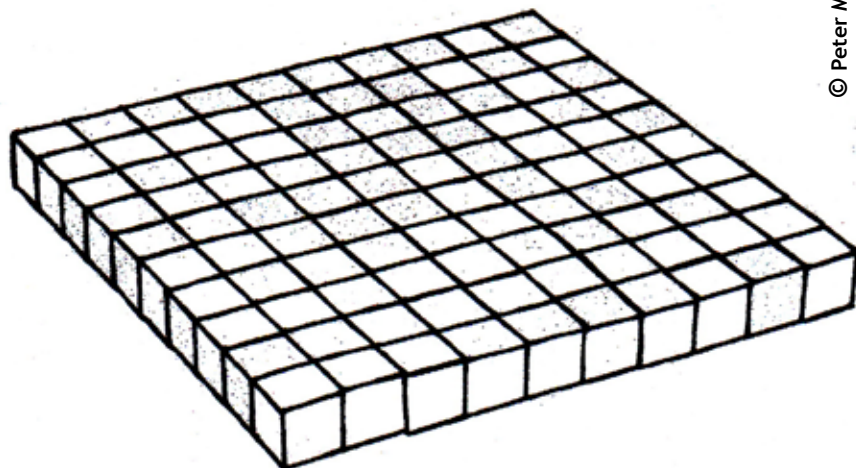
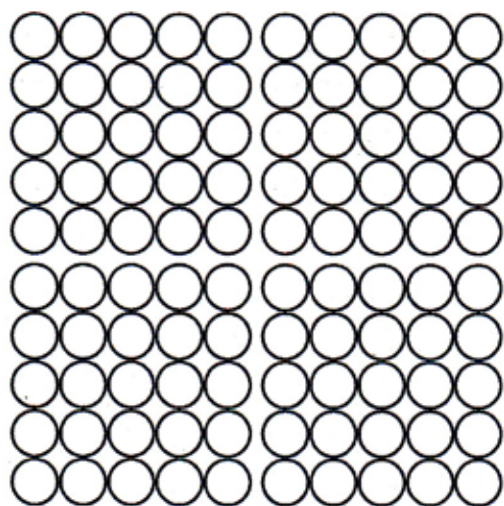
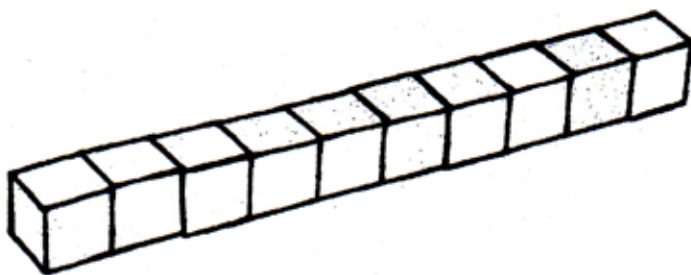
+		
	5	6
	6	7





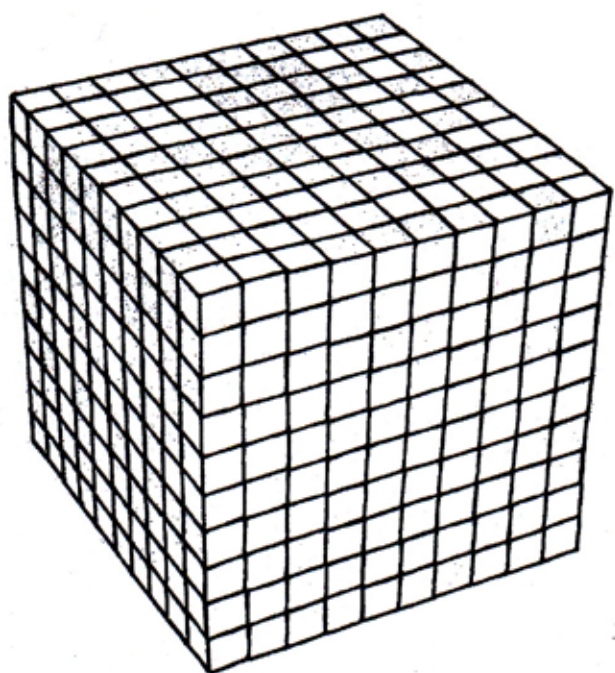
E		E		E	
5	=	4	+		

5	-		=	4
---	---	--	---	---



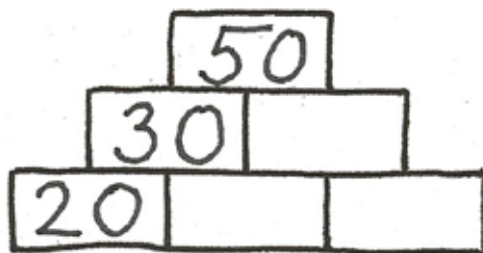
Z	E		Z	E		Z	E
50	=	40	+				

50	-		=	40
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5	
4	
3	
2	
1	

50	
40	
30	
20	
10	



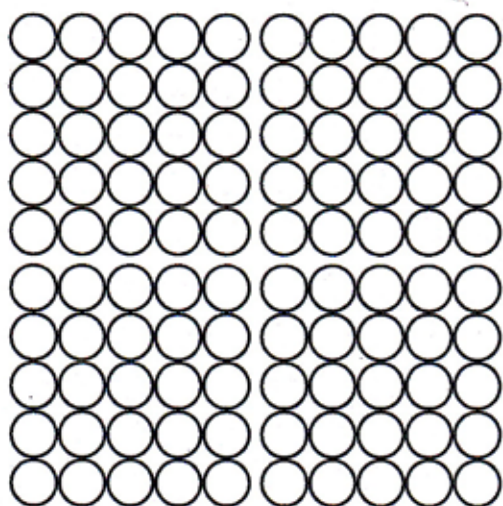
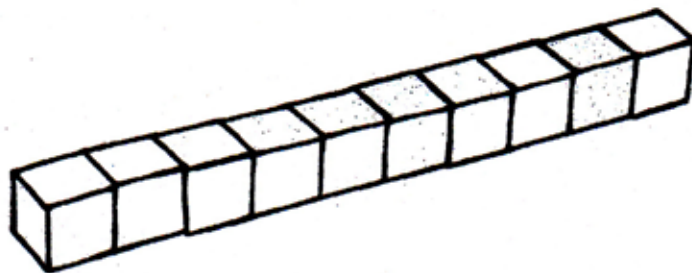
H	Z	E		H	Z	E		H	Z	E
500	=	400	+							

500	-				=	400
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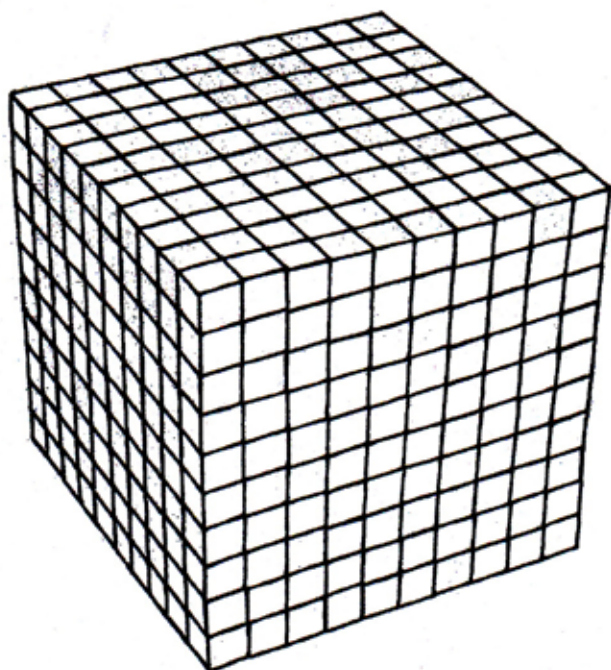
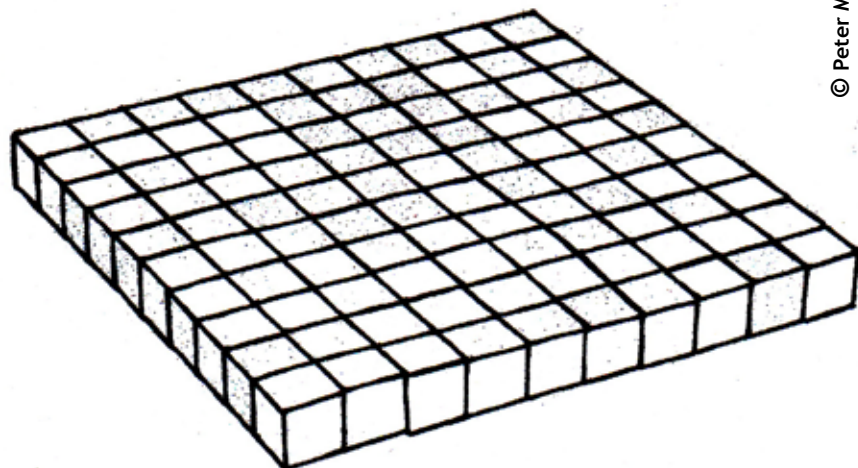
E		E		E	
5	=	3	+		

5	-		=	3
---	---	--	---	---



Z	E		Z	E		Z	E
50	=	30	+				

50	-		=	30
----	---	--	---	----



H	Z	E		H	Z	E		H	Z	E
500	=	300	+							

500	-			=	300
-----	---	--	--	---	-----

3	+	2	=		+	1
---	---	---	---	--	---	---

4	+	2	=	5	+	
---	---	---	---	---	---	--

2	+		=	8	-	1
---	---	--	---	---	---	---

	-	3	=	4	+	1
--	---	---	---	---	---	---

6	+	3	=	8	+	
---	---	---	---	---	---	--

3	+		=	5	+	3
---	---	--	---	---	---	---

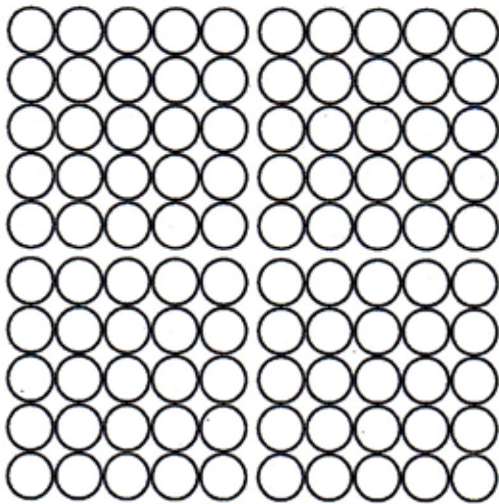
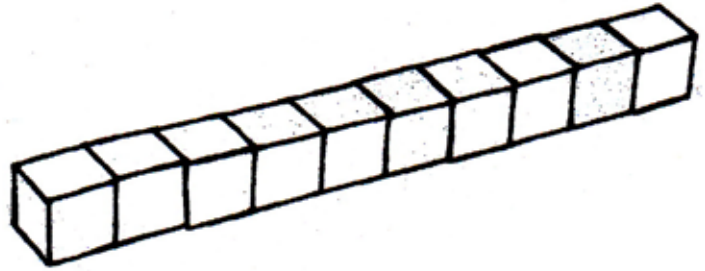
7	-		=	6	+	1
---	---	--	---	---	---	---

5	+	2	=	8	-	
---	---	---	---	---	---	--



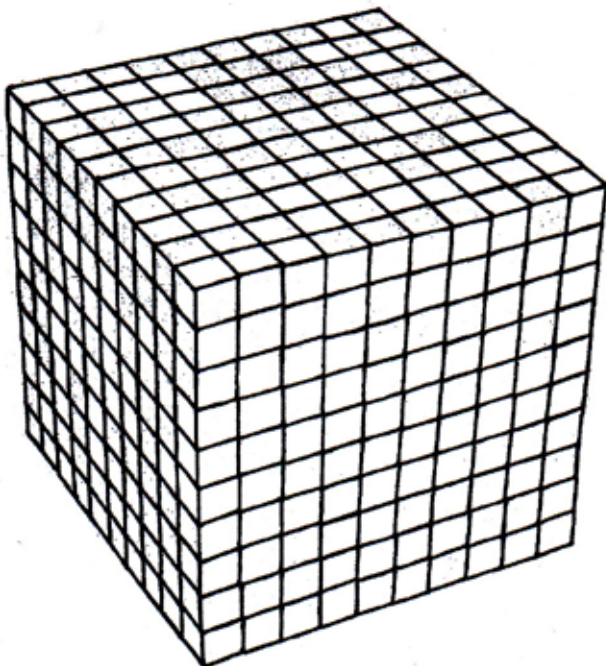
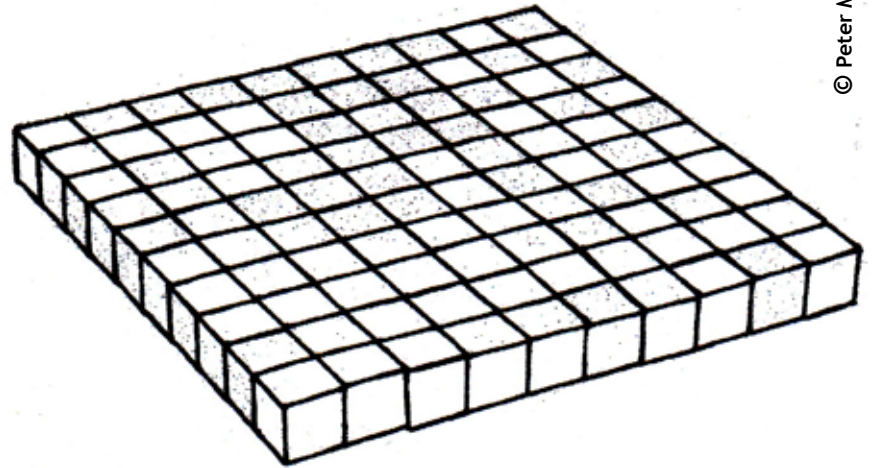
E		E		E	
6	=	5	+		

6	-		=	5
---	---	--	---	---



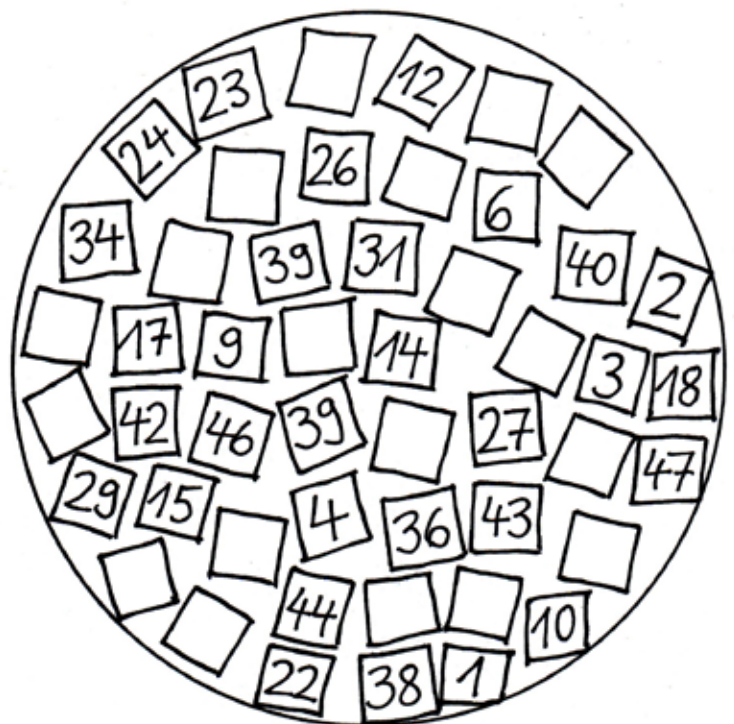
Z	E		Z	E		Z	E
6	0	=	5	0	+		

6	0	-		=	5	0
---	---	---	--	---	---	---



H	Z	E		H	Z	E		H	Z	E
6	0	0	=	5	0	0	+			

6	0	0	-		=	5	0	0
---	---	---	---	--	---	---	---	---

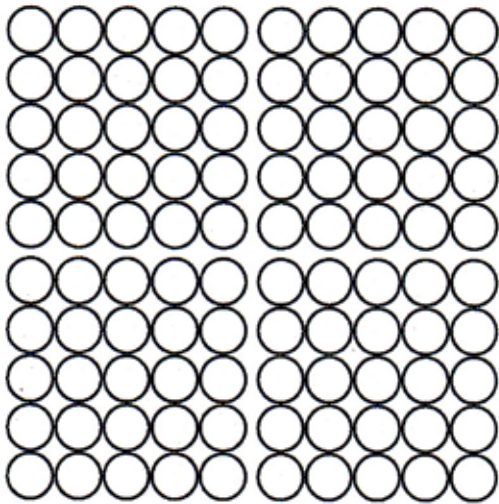
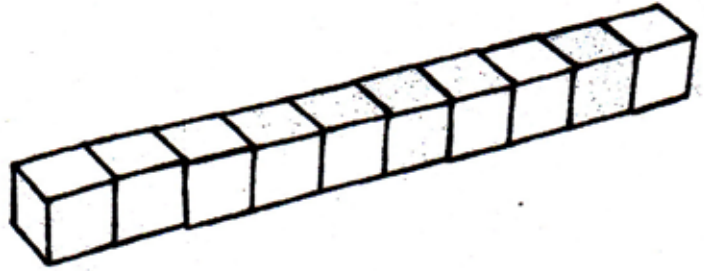


Finde die Zahlen von 1 bis 49.



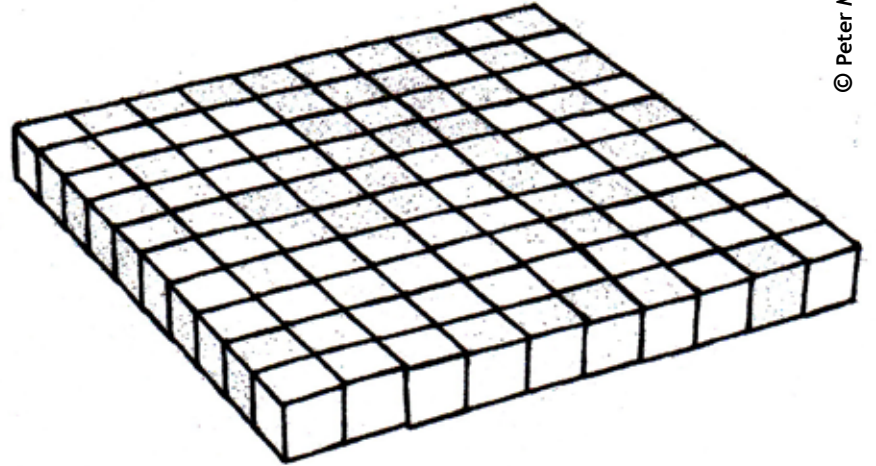
E		E		E	
6	=	4	+		

6	-		=	4
---	---	--	---	---

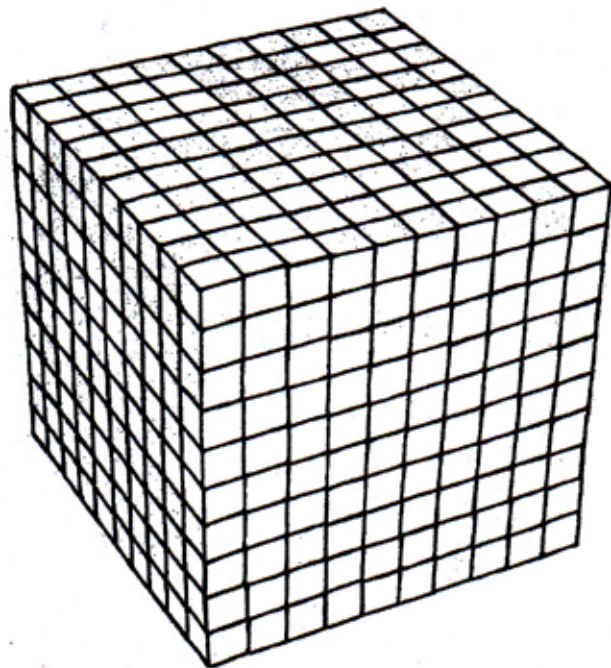


Z	E		Z	E		Z	E	
6	0	=	4	0	+			

6	0	-		=	4	0
---	---	---	--	---	---	---



Finde und schreibe die passende Tauschaufgabe.



H	Z	E		H	Z	E		H	Z	E	
6	0	0	=	4	0	0	+				

6	0	0	-		=	4	0	0
---	---	---	---	--	---	---	---	---

4	+	1	=	
---	---	---	---	--

1	+	4	=	
---	---	---	---	--

2	+	3	=	
---	---	---	---	--

--	--	--	--	--

4	+	2	=	
---	---	---	---	--

--	--	--	--	--

5	+	1	=	
---	---	---	---	--

--	--	--	--	--

5	+	2	=	
---	---	---	---	--

--	--	--	--	--

7	+	1	=	
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--	--	--	--	--

3	+	1	=	
---	---	---	---	--

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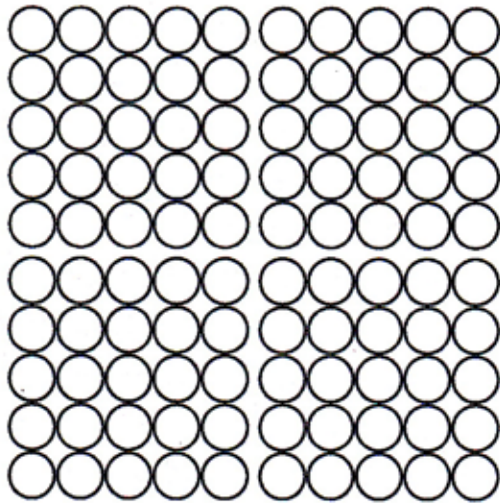
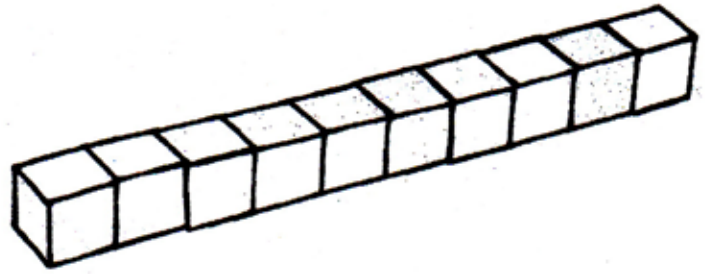
6	+	2	=	
---	---	---	---	--

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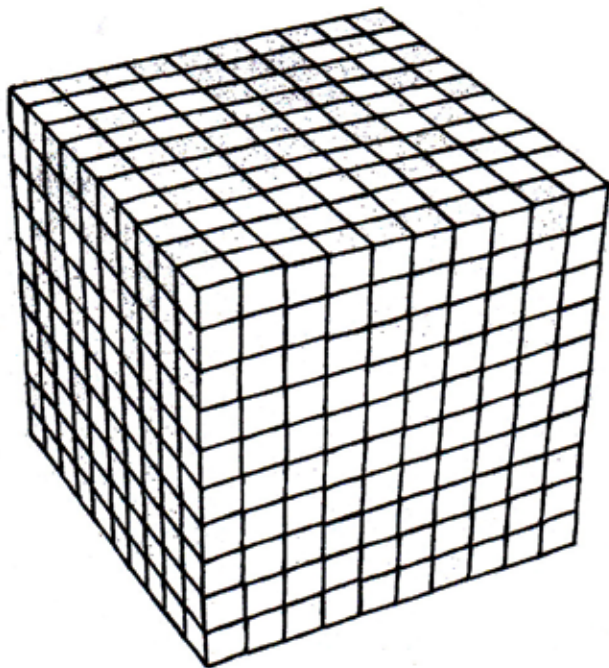
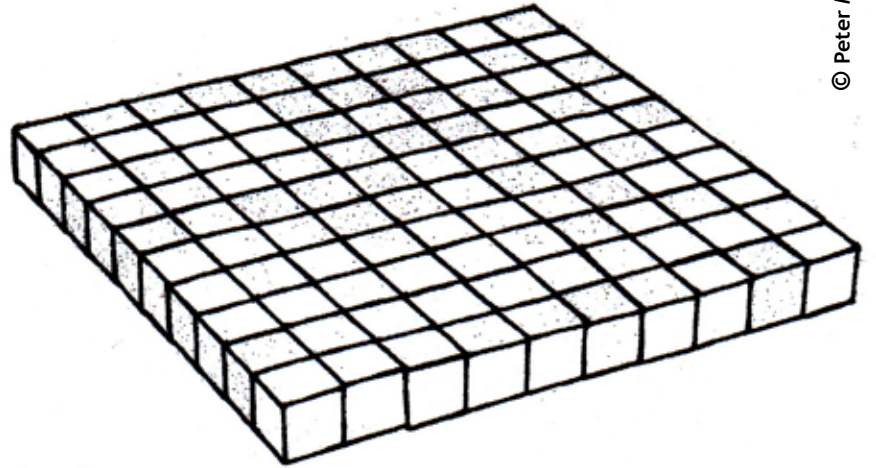
E		E		E	
6	=	3	+		

6	-		=	3
---	---	--	---	---



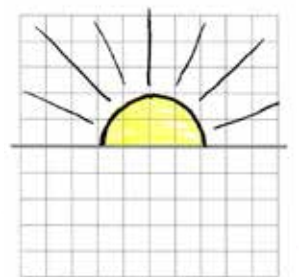
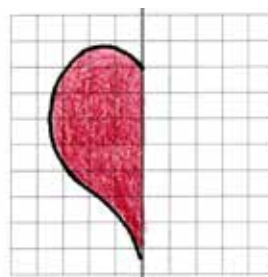
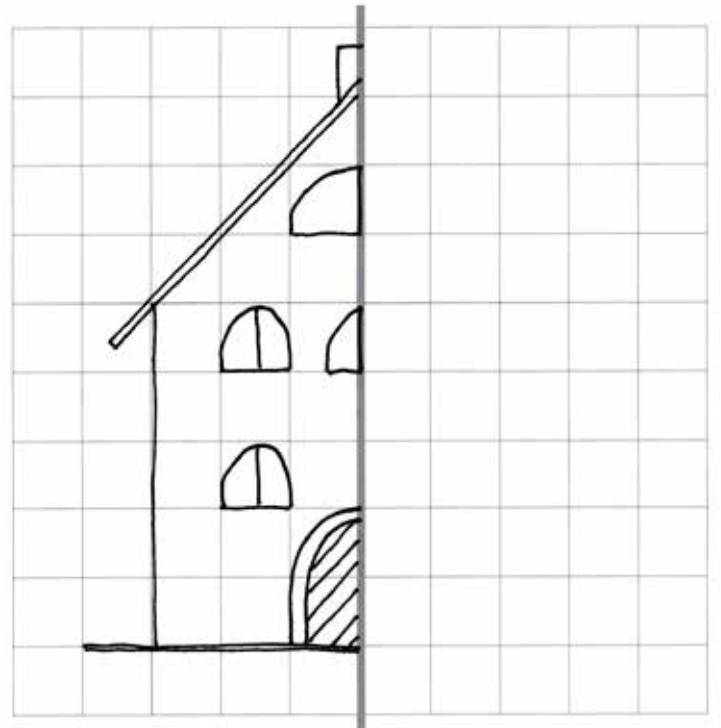
Z	E		Z	E		Z	E
60	=	30	+				

60	-		=	30
----	---	--	---	----



H	Z	E		H	Z	E		H	Z	E
600	=	300	+							

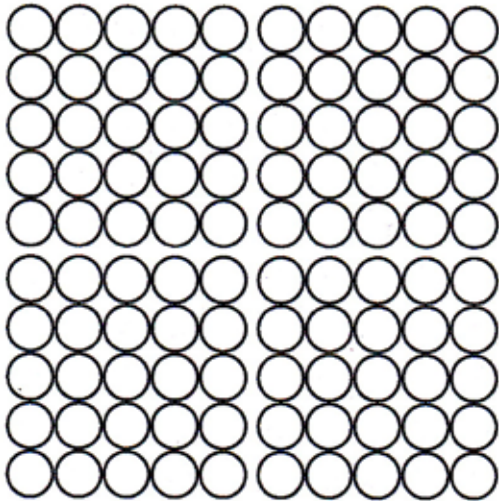
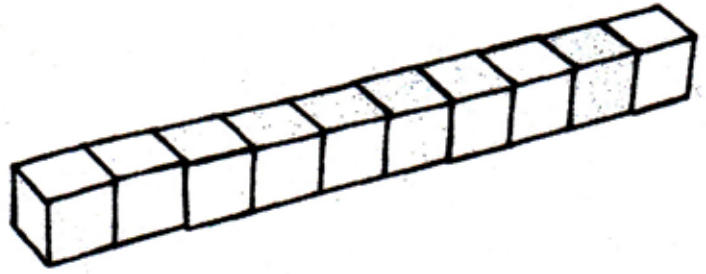
600	-			=	300
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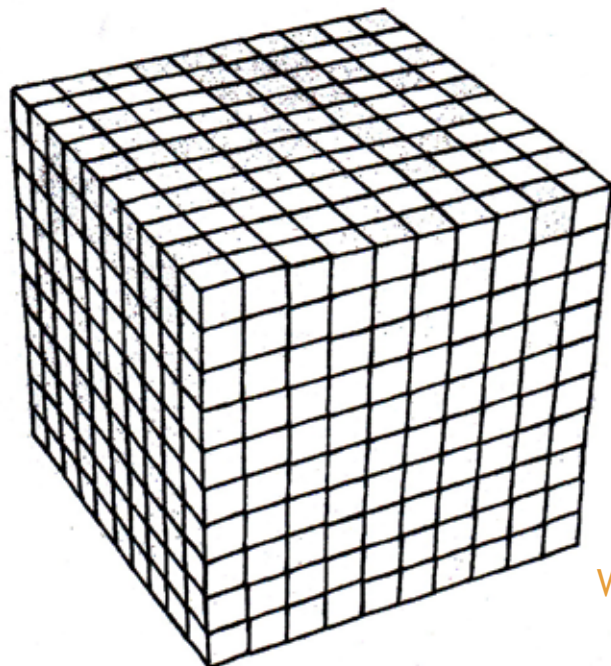
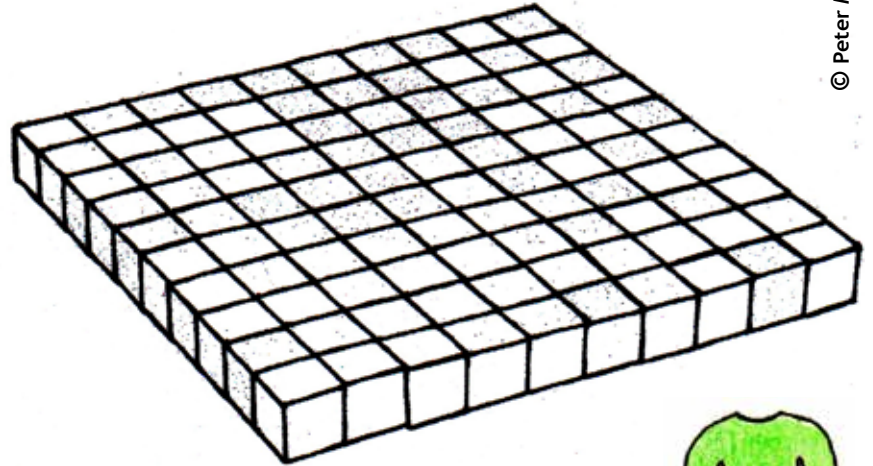
E		E		E	
7	=	6	+		

7	-		=	6
---	---	--	---	---



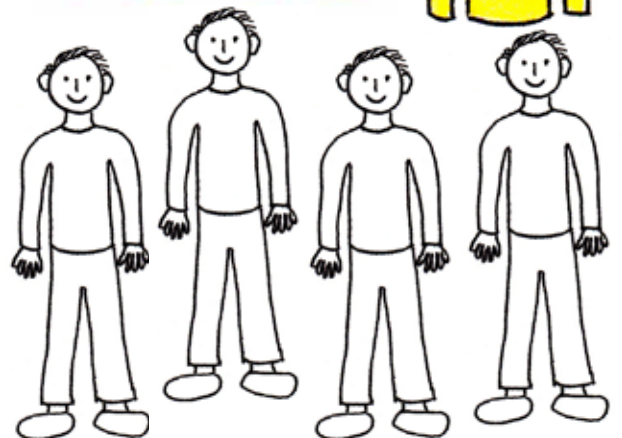
Z	E		Z	E		Z	E
70	=	60	+				

70	-		=	60
----	---	--	---	----

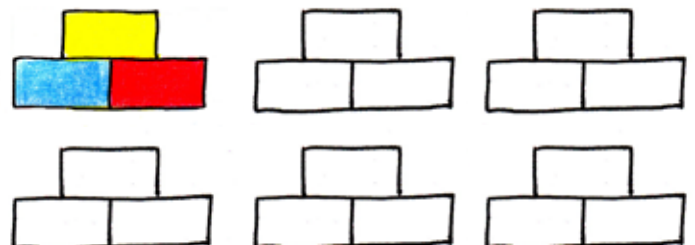


H	Z	E		H	Z	E		H	Z	E
700	=	600	+							

700	-				=	600
-----	---	--	--	--	---	-----



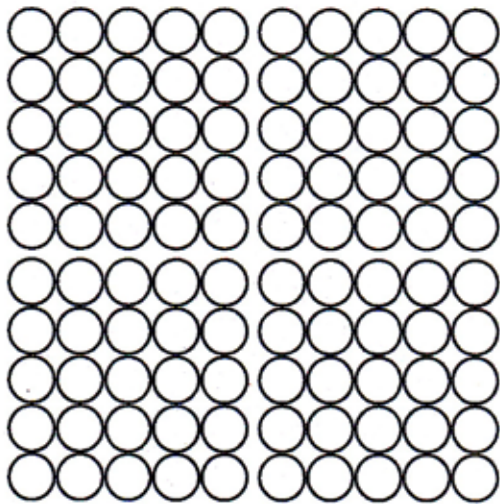
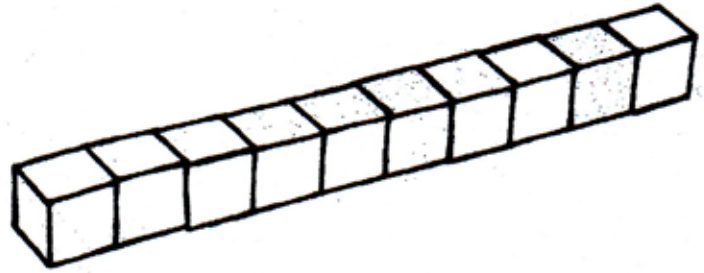
Wie viele unterschiedliche Möglichkeiten gibt es ?





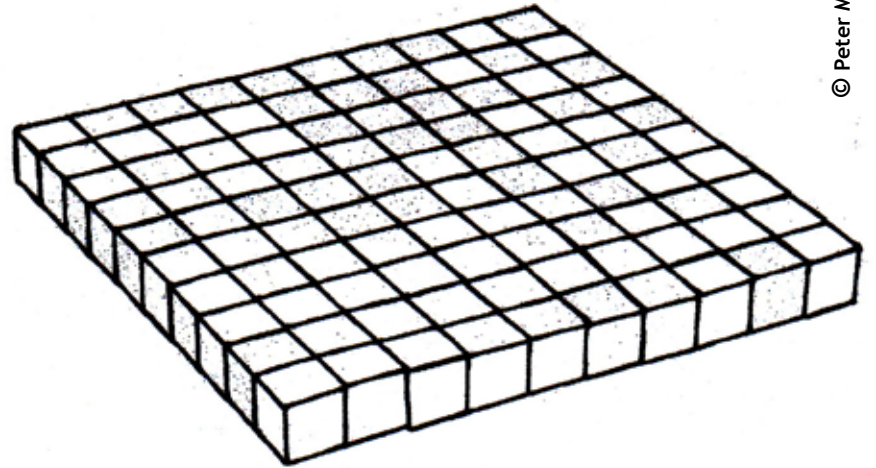
E		E		E	
7	=	5	+		

7	-		=	5
---	---	--	---	---



Z	E		Z	E		Z	E	
70	=	50	+					

70	-		=	50
----	---	--	---	----



Finde und schreibe die passende Umkehraufgabe.

4	+	1	=	5
---	---	---	---	---

5	-	1	=	4
---	---	---	---	---

2	+	3	=	
---	---	---	---	--

--	--	--	--	--

4	+	2	=	
---	---	---	---	--

--	--	--	--	--

5	+	1	=	
---	---	---	---	--

--	--	--	--	--

5	+	2	=	
---	---	---	---	--

--	--	--	--	--

7	+	1	=	
---	---	---	---	--

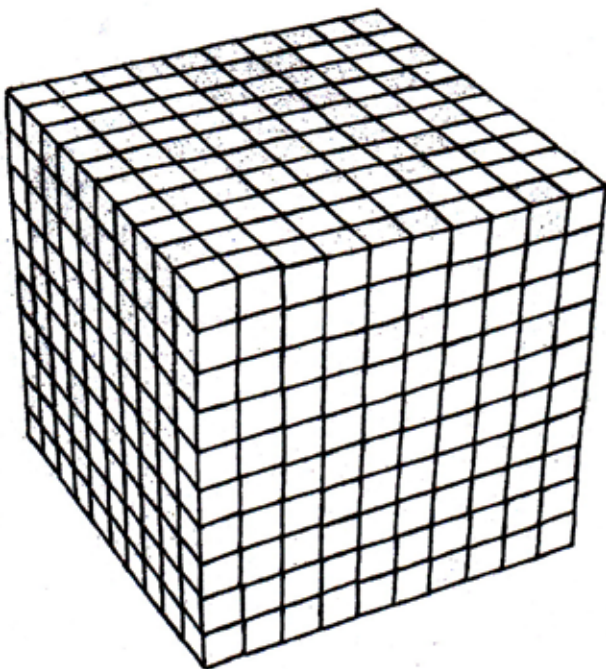
--	--	--	--	--

3	+	1	=	
---	---	---	---	--

--	--	--	--	--

6	+	2	=	
---	---	---	---	--

--	--	--	--	--



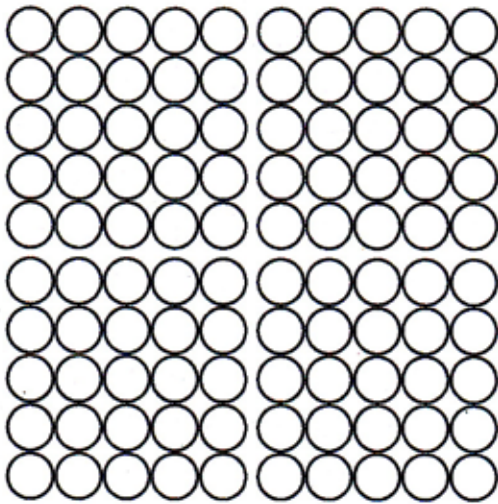
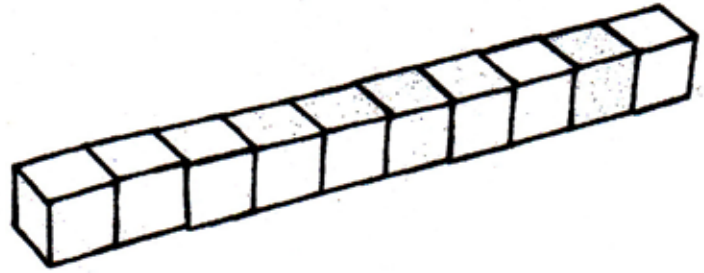
H	Z	E		H	Z	E		H	Z	E	
700	=	500	+								

700	-				=	500
-----	---	--	--	--	---	-----



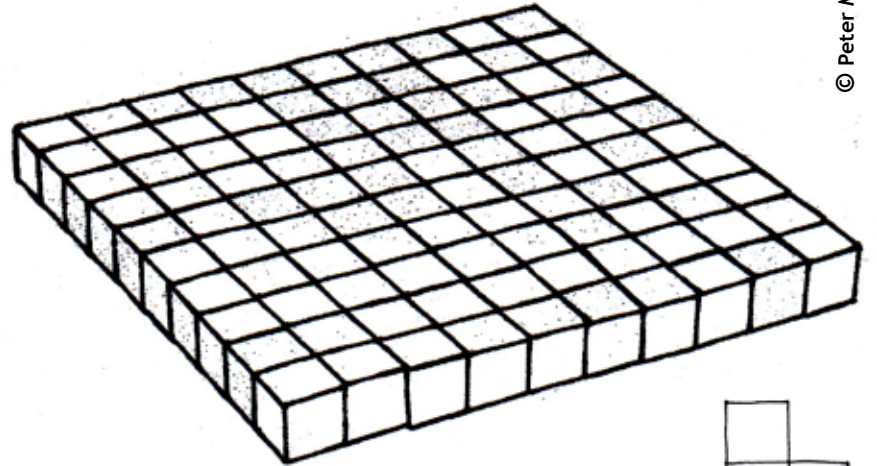
E		E		E	
7	=	4	+		

7	-		=	4
---	---	--	---	---

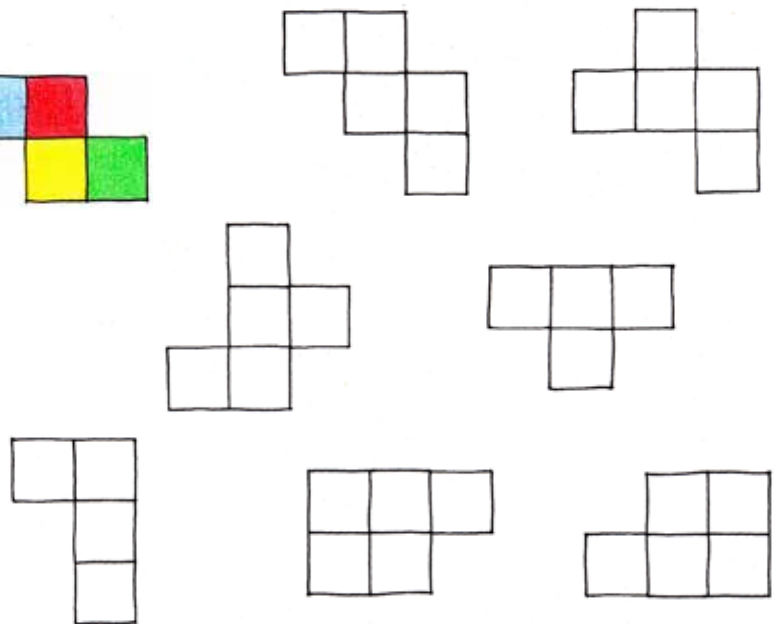
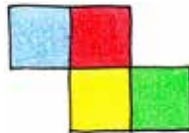
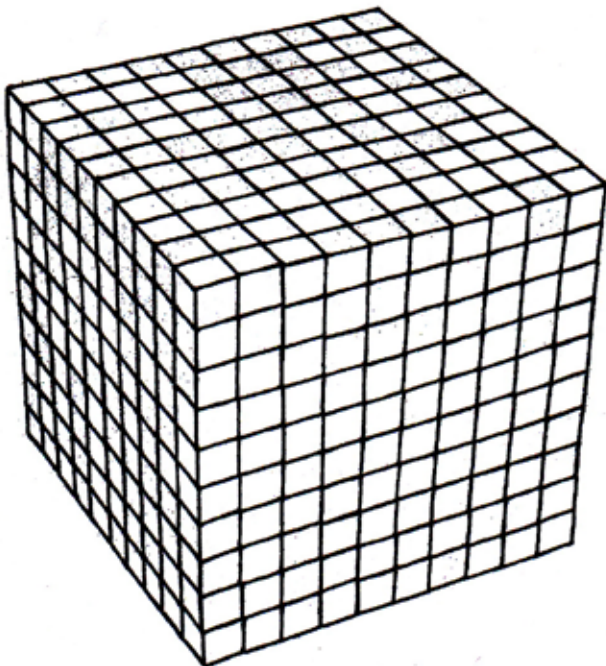
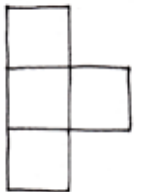


Z	E		Z	E		Z	E
70	=	40	+				

70	-		=	40
----	---	--	---	----

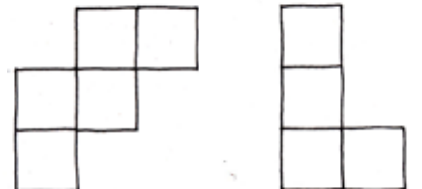
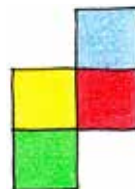


Markiere gleiche Figuren in den gleichen Farben.



H	Z	E		H	Z	E		H	Z	E
700	=	400	+							

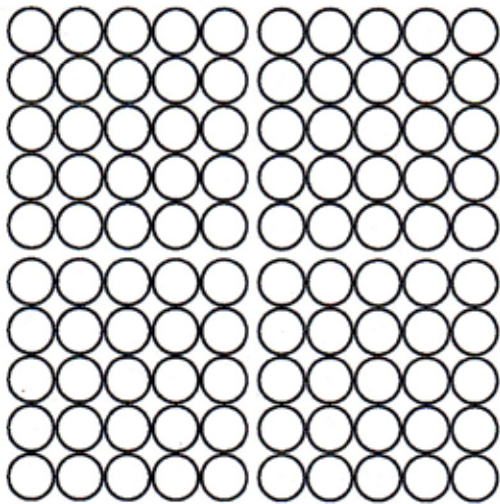
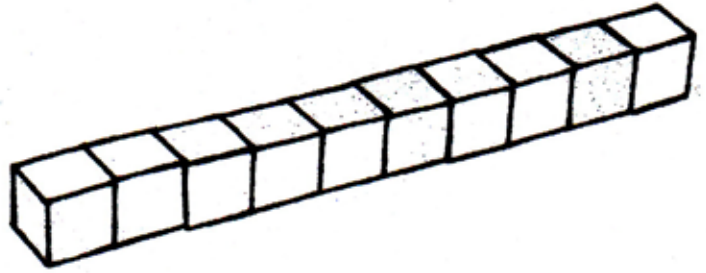
700	-		=	400
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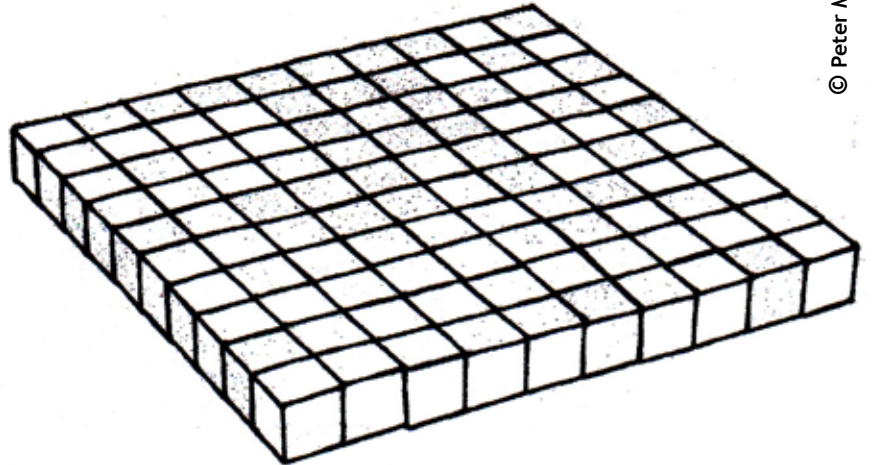
E		E		E	
8	=	7	+		

8	-		=	7
---	---	--	---	---

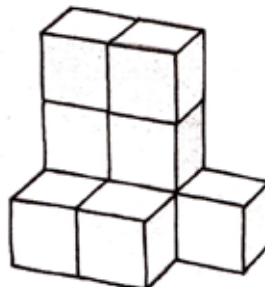


Z	E		Z	E		Z	E
80	=	70	+				

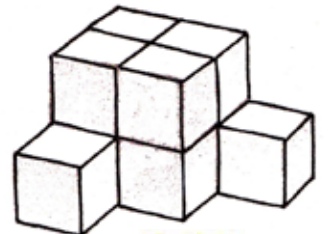
80	-		=	70
----	---	--	---	----



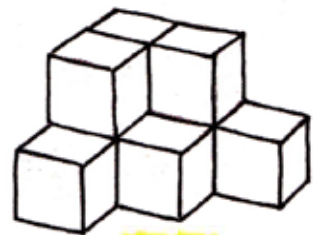
Wieviele Würfel sind es?



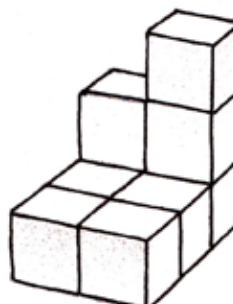
10



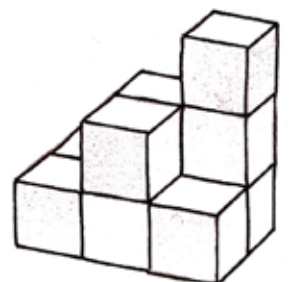
12



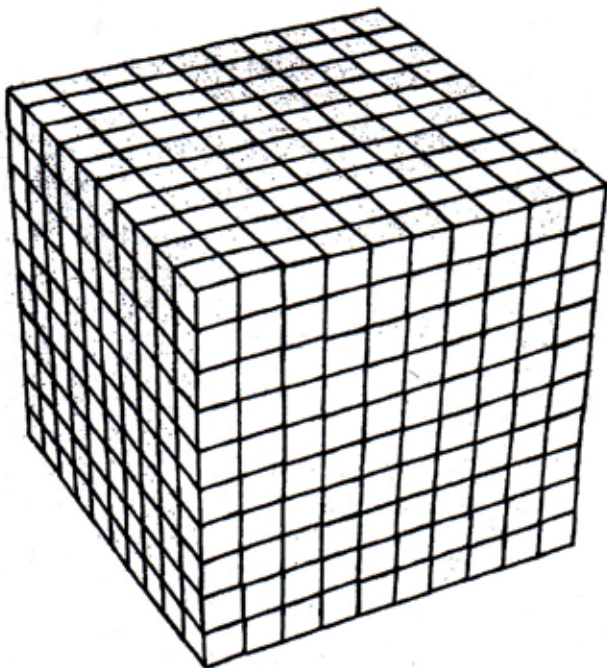
10



10



12



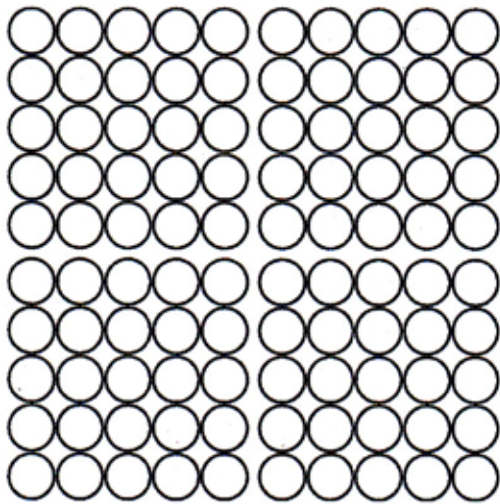
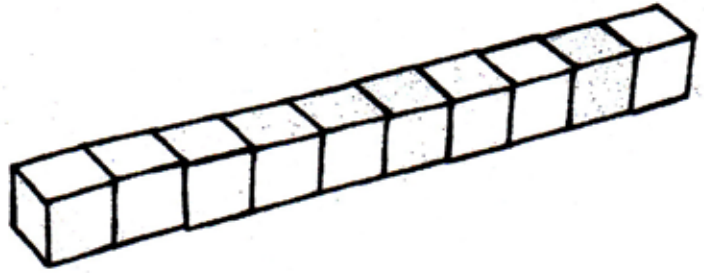
H	Z	E		H	Z	E		H	Z	E
800	=	700	+							

800	-			=	700
-----	---	--	--	---	-----



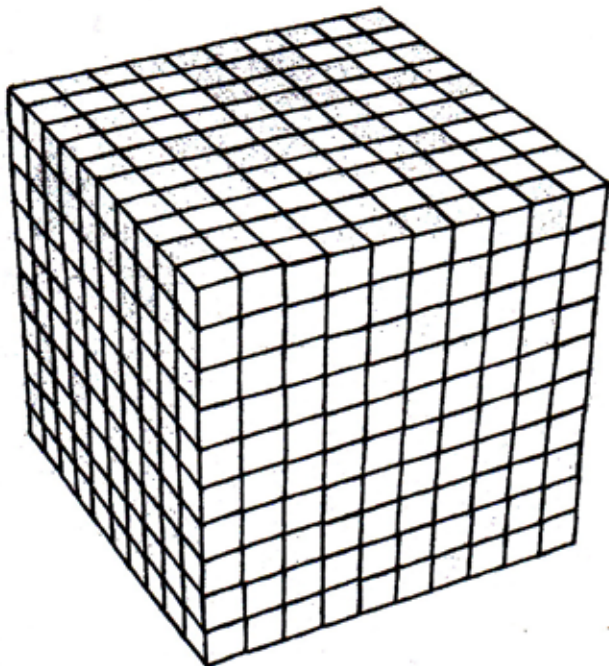
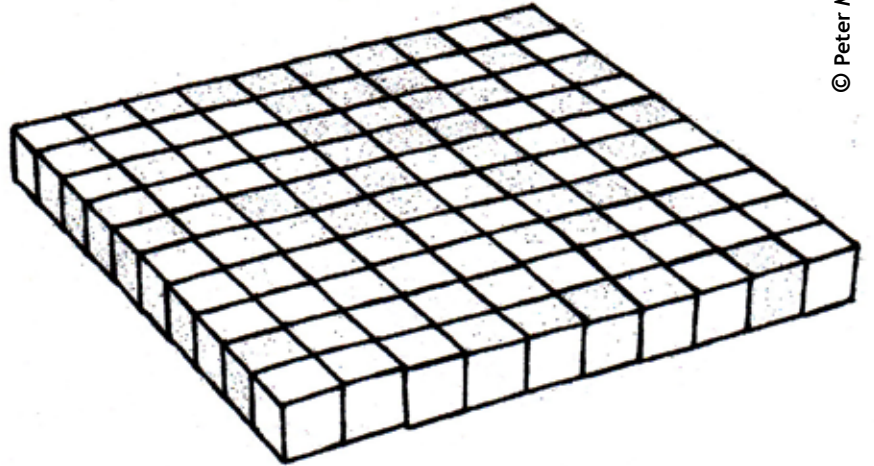
E		E		E	
8	=	6	+		

8	-		=	6
---	---	--	---	---



Z	E		Z	E		Z	E
80	=	60	+				

80	-		=	60
----	---	--	---	----



8	
7	1
6	

80	
70	10

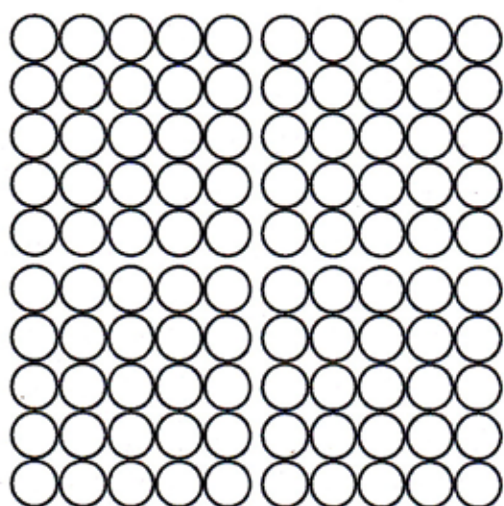
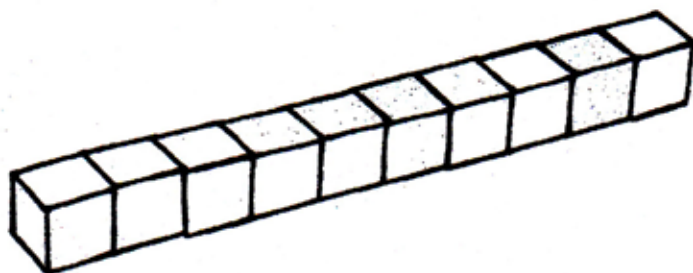
H	Z	E		H	Z	E		H	Z	E
800	=	600	+							

800	-		=	600
-----	---	--	---	-----



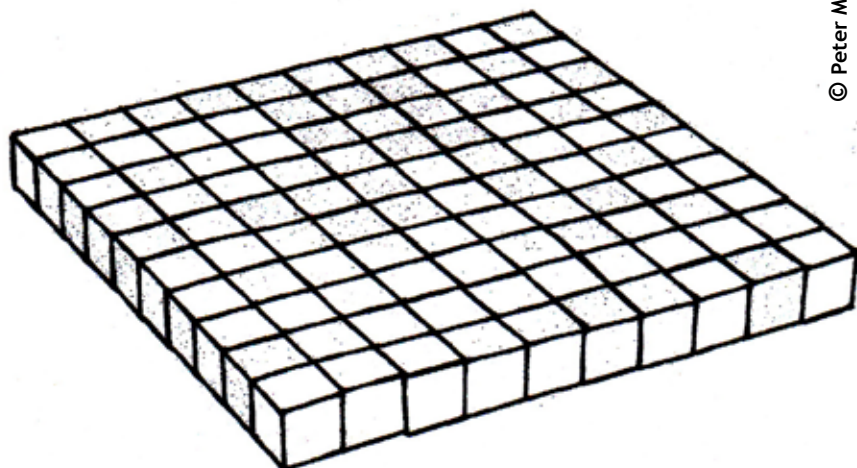
E		E		E	
8	=	5	+		

8	-		=	5
---	---	--	---	---



Z	E		Z	E		Z	E
80	=	50	+				

80	-		=	50
----	---	--	---	----



3	=	2	+	
---	---	---	---	--

	-	2	=	3
--	---	---	---	---

4	=	3	+	
---	---	---	---	--

	-	1	=	5
--	---	---	---	---

5	=	4	+	
---	---	---	---	--

	-	2	=	4
--	---	---	---	---

6	=	4	+	
---	---	---	---	--

	-	1	=	7
--	---	---	---	---

7	=	5	+	
---	---	---	---	--

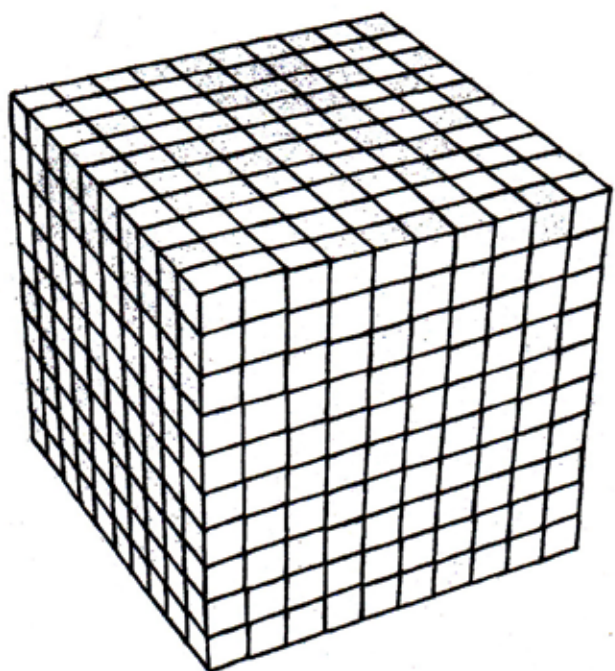
	-	2	=	2
--	---	---	---	---

8	=	7	+	
---	---	---	---	--

	-	3	=	6
--	---	---	---	---

8	=	6	+	
---	---	---	---	--

	-	1	=	8
--	---	---	---	---



H	Z	E		H	Z	E		H	Z	E
800	=	500	+							

800	-			=	500
-----	---	--	--	---	-----

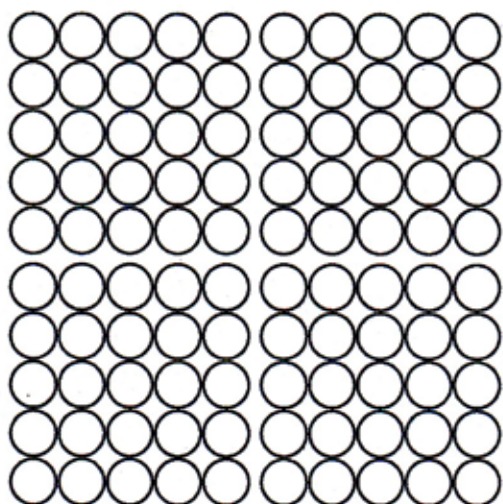
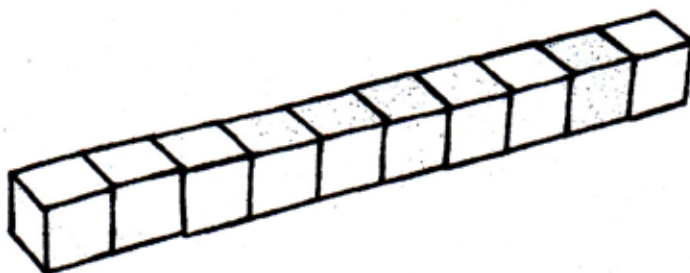


	-		=	
--	---	--	---	--



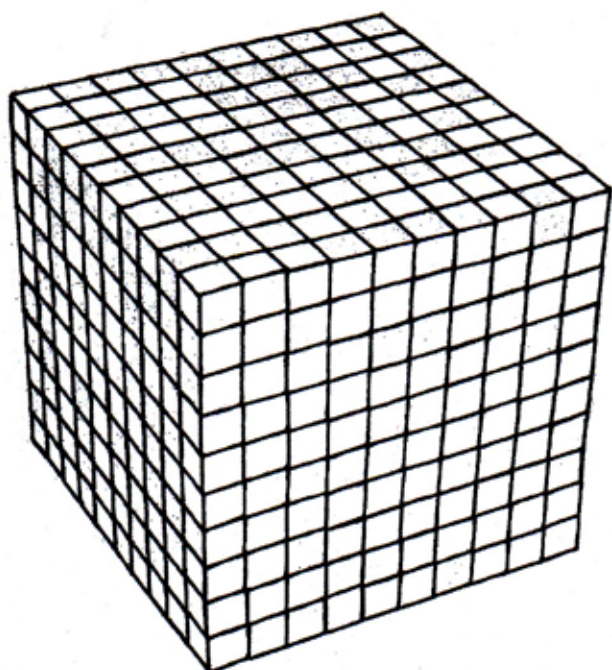
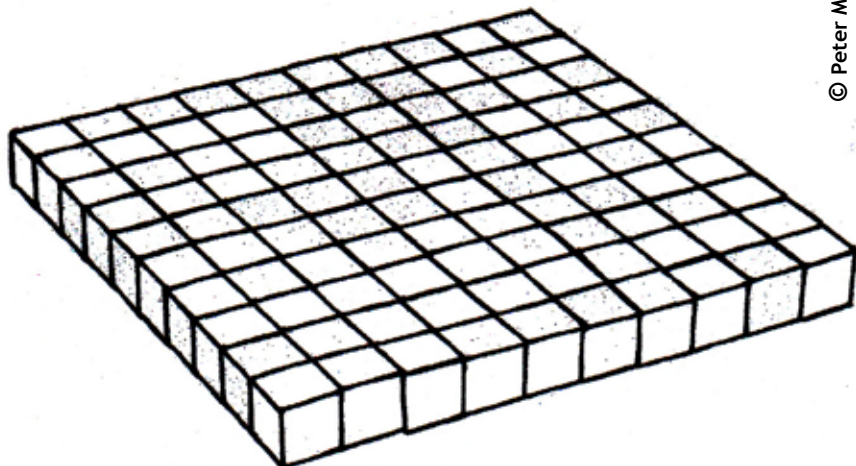
E		E		E	
8	=	4	+	4	

8	-		=	4
---	---	--	---	---



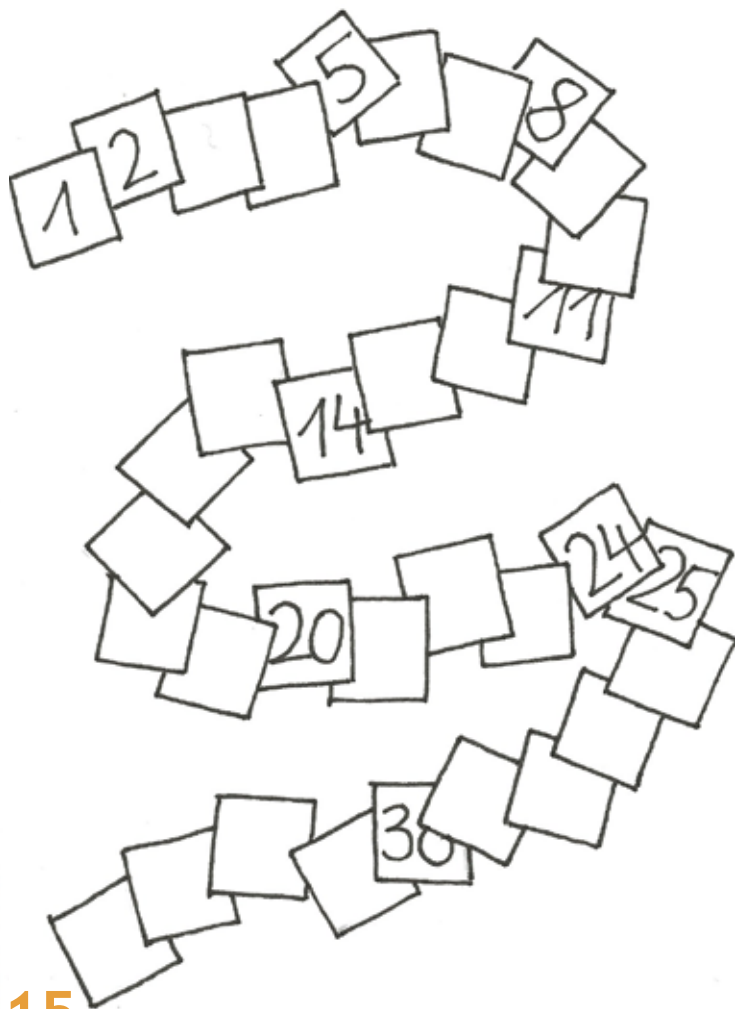
Z	E		Z	E		Z	E
8	0	=	4	0	+	4	0

8	0	-		=	4	0
---	---	---	--	---	---	---



H	Z	E		H	Z	E		H	Z	E
8	0	0	=	4	0	0	+			

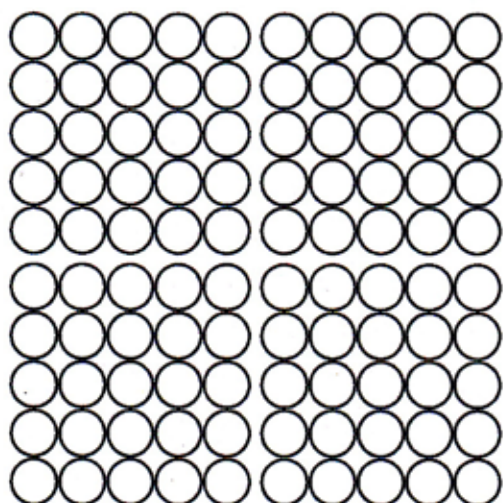
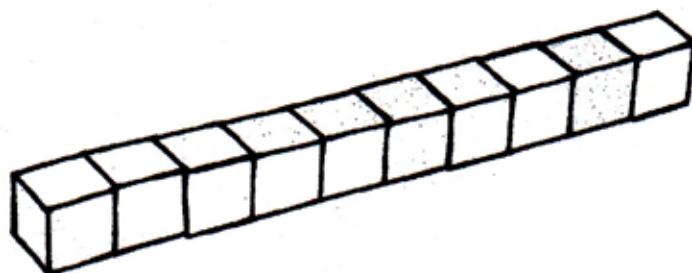
8	0	0	-			=	4	0	0
---	---	---	---	--	--	---	---	---	---





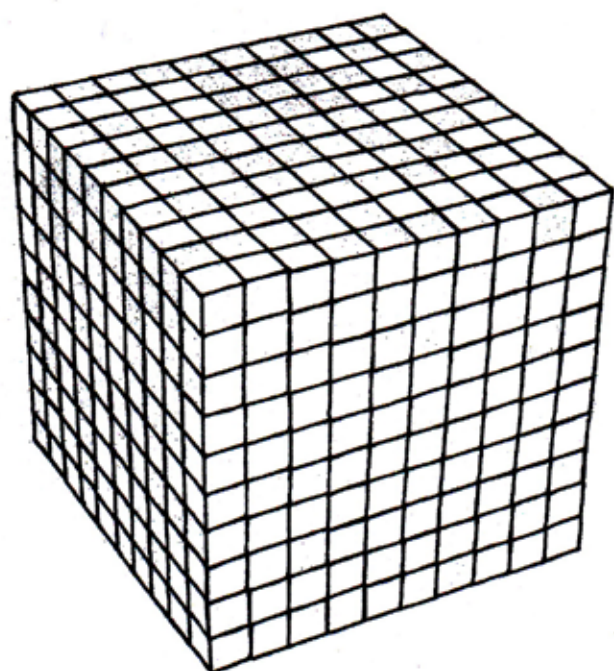
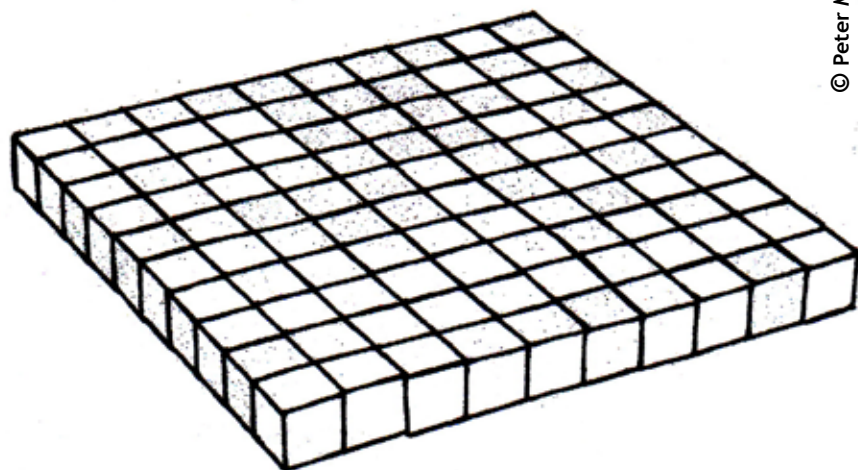
E		E		E	
9	=	8	+		

9	-		=	8
---	---	--	---	---



Z	E		Z	E		Z	E
9	0	=	8	0	+		

9	0	-		=	8	0
---	---	---	--	---	---	---



H	Z	E		H	Z	E		H	Z	E
9	0	0	=	8	0	0	+			

9	0	0	-		=	8	0	0
---	---	---	---	--	---	---	---	---

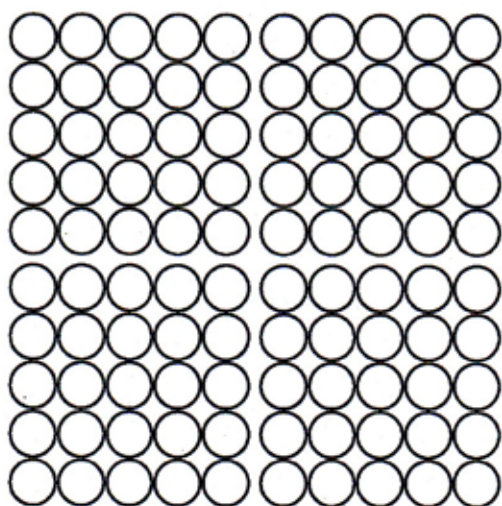
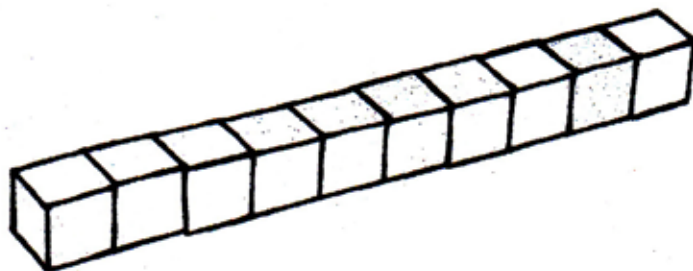
>	=	<	=	>
---	---	---	---	---

17	18	11	>	10
16	19	12		14
13	12	16		60
20	15	90		19
10	20	19		20
11	11	50		20
40	14	70		17



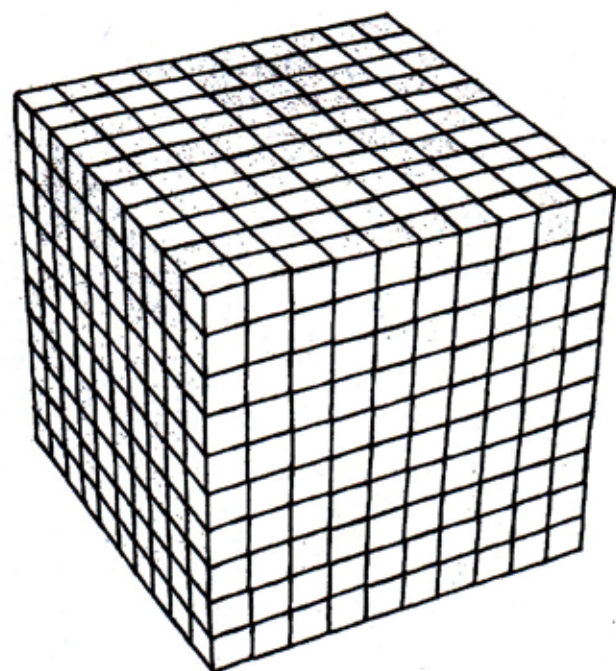
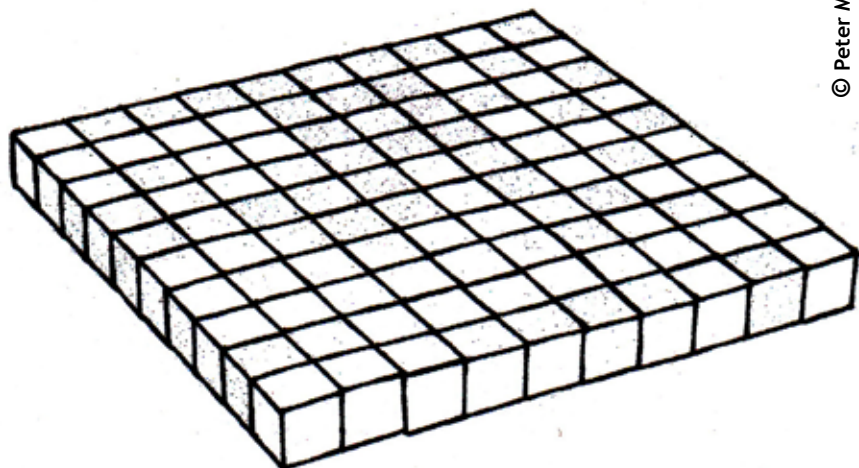
$$\overset{E}{9} = \overset{E}{7} + \overset{E}{}$$

$$9 - = 7$$



$$\overset{Z}{90} = \overset{Z}{70} + \overset{Z}{}$$

$$90 - = 70$$



$$\overset{H}{900} = \overset{H}{700} + \overset{H}{}$$

$$900 - = 700$$

$= < > = <$

$$3 + 5 \bigcirc 4 + 2$$

$$6 + 1 \bigcirc 5 + 2$$

$$8 + 1 \bigcirc 2 + 5$$

$$7 + 2 \bigcirc 5 + 3$$

$$4 + 4 \bigcirc 1 + 7$$

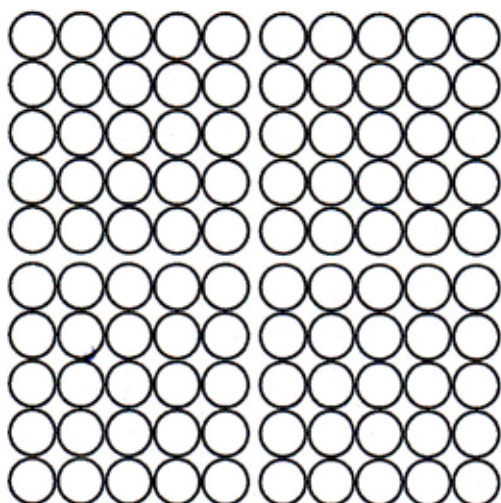
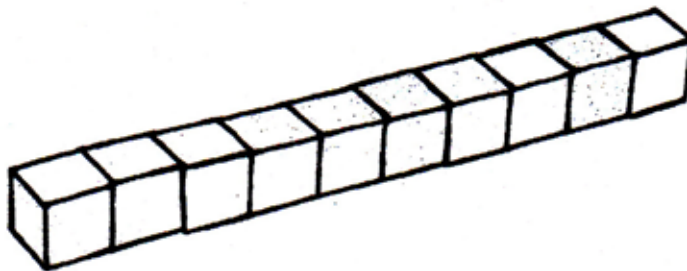
$$2 + 3 \bigcirc 1 + 5$$

$$5 + 4 \bigcirc 6 + 3$$



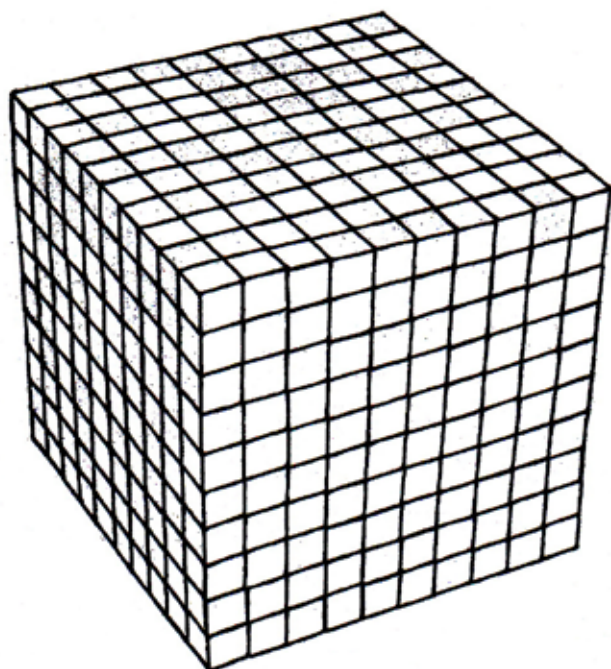
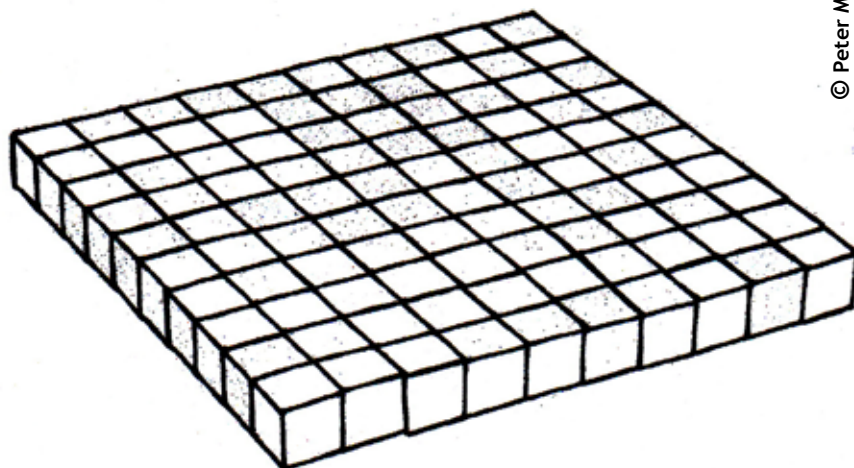
E		E		E	
9	=	6	+		

9	-		=	6
---	---	--	---	---



Z	E		Z	E		Z	E
90	=	60	+				

90	+		=	60
----	---	--	---	----



9	
8	1
7	

90	
80	10

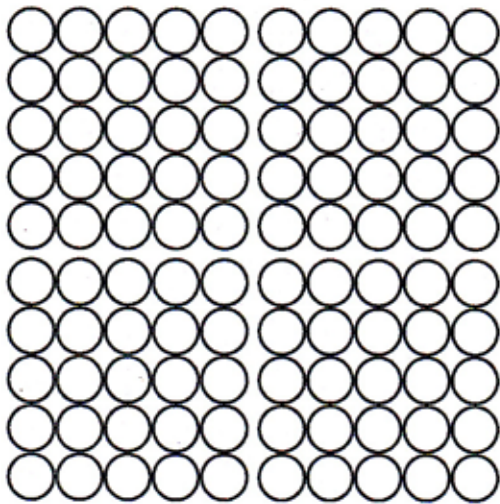
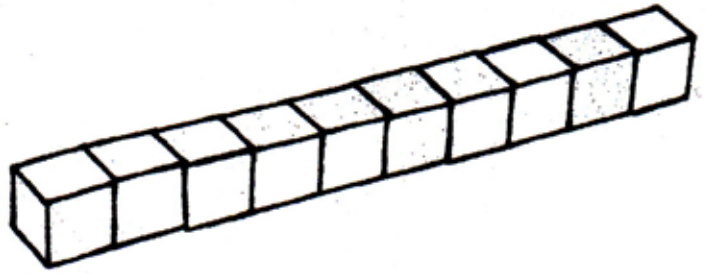
H	Z	E		H	Z	E		H	Z	E
900	=	600	+							

900	-			=	600
-----	---	--	--	---	-----



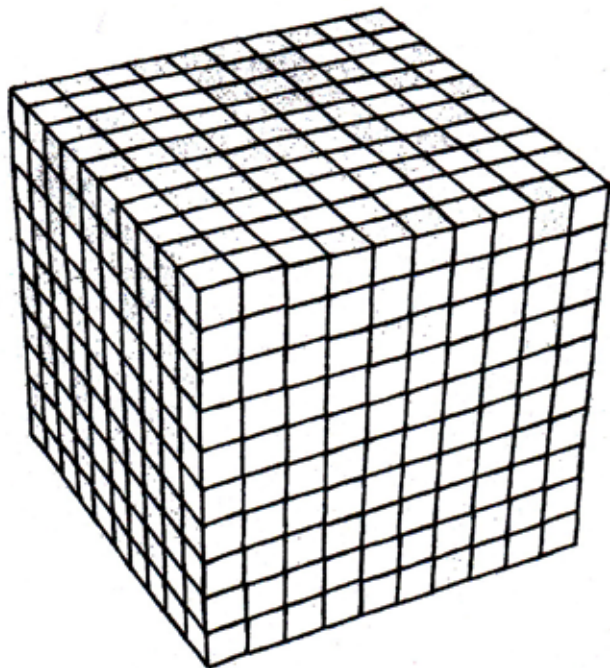
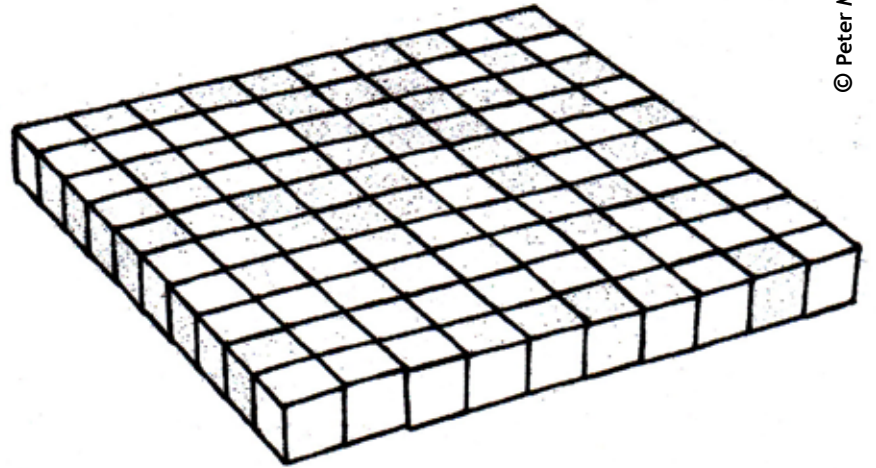
E		E		E	
9	=	5	+		

9	-		=	5
---	---	--	---	---



Z	E		Z	E		Z	E
90	=	50	+				

90	-		=	50
----	---	--	---	----



H	Z	E		H	Z	E		H	Z	E
900	=	500	+							

900	-			=	500
-----	---	--	--	---	-----

+	0	11
△		
□		

+	3	2
5		
4		

+		
	8	5
	6	3

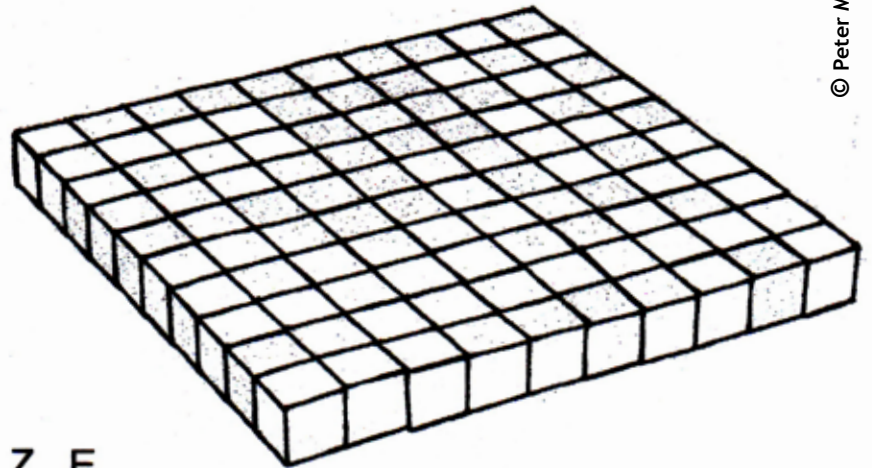
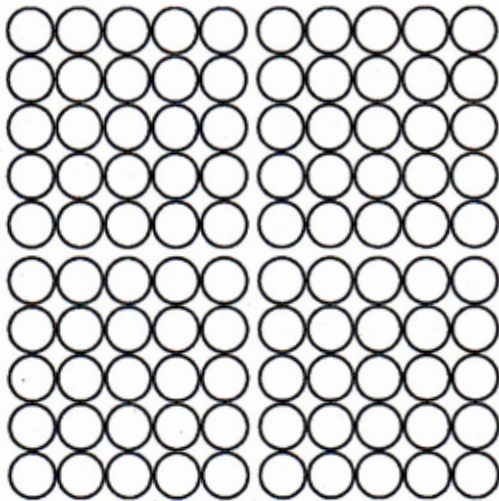
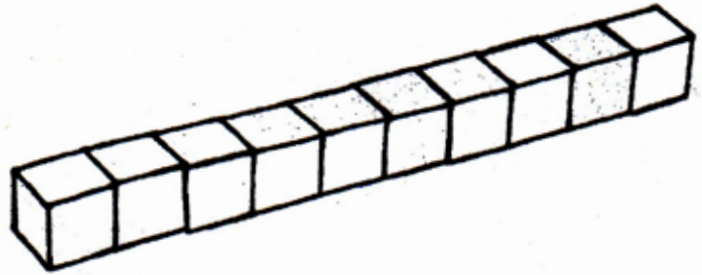
+	2	
4		7
	3	



Z E Z E Z E

1	0	=		9	+		
---	---	---	--	---	---	--	--

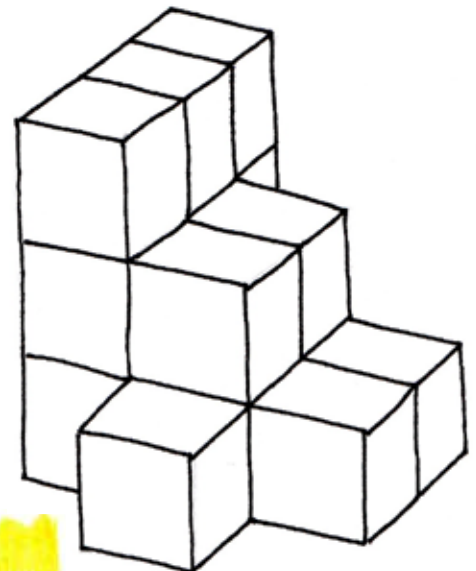
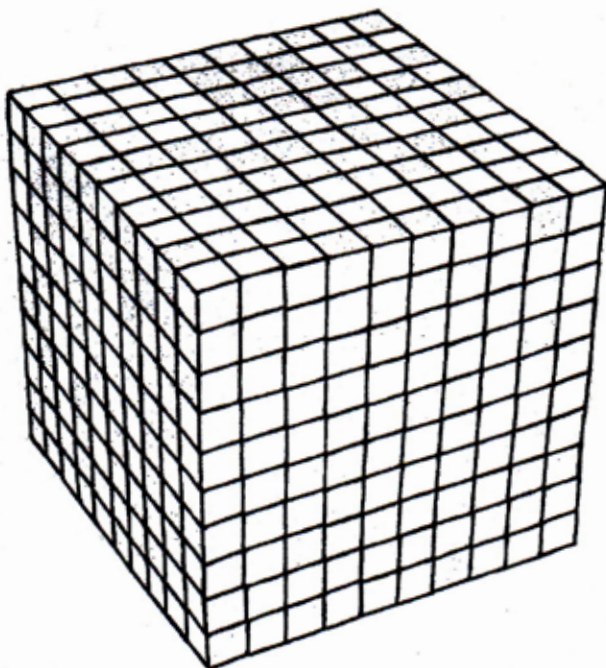
1	0	-			=		9
---	---	---	--	--	---	--	---



H Z E H Z E H Z E

1	0	0	=		9	0	+			
---	---	---	---	--	---	---	---	--	--	--

1	0	0	-				=		9	0
---	---	---	---	--	--	--	---	--	---	---



T H Z E T H Z E T H Z E

1	0	0	0	=		9	0	0	+			
---	---	---	---	---	--	---	---	---	---	--	--	--

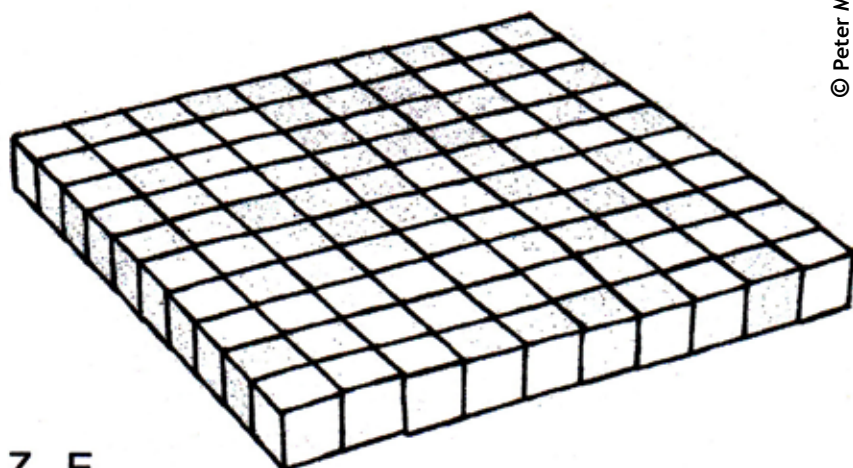
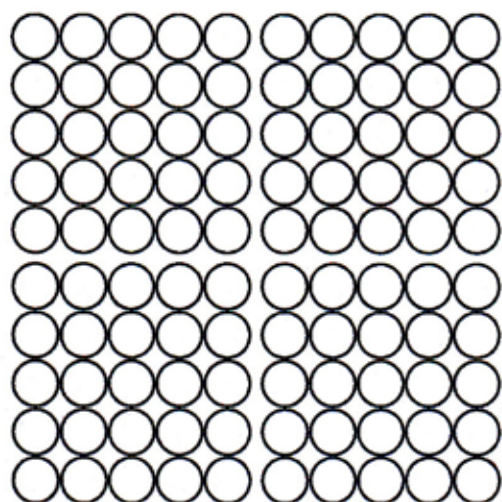
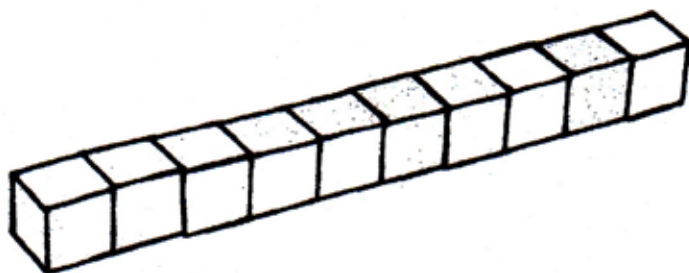
1	0	0	0	-					=		9	0	0
---	---	---	---	---	--	--	--	--	---	--	---	---	---



Z E Z E Z E

1	0	=		8	+		
---	---	---	--	---	---	--	--

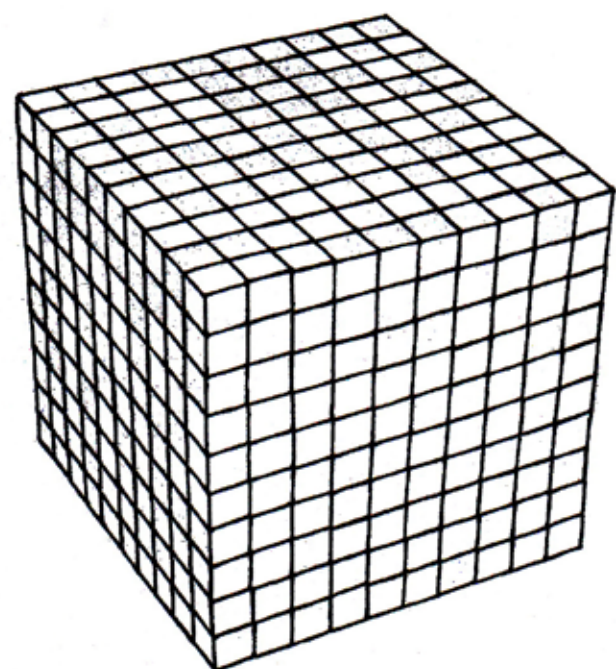
1	0	-			=		8
---	---	---	--	--	---	--	---



H Z E H Z E H Z E

1	0	0	=		8	0	+			
---	---	---	---	--	---	---	---	--	--	--

1	0	0	-				=		8	0
---	---	---	---	--	--	--	---	--	---	---



T H Z E T H Z E T H Z E

1	0	0	0	=		8	0	0	+				
---	---	---	---	---	--	---	---	---	---	--	--	--	--

1	0	0	0	-					=		8	0	0
---	---	---	---	---	--	--	--	--	---	--	---	---	---

Z	E				Z	E			Z	E
1	0	=		9	+					

1	0	=		8	+					
---	---	---	--	---	---	--	--	--	--	--

1	0	=		7	+					
---	---	---	--	---	---	--	--	--	--	--

1	0	=		6	+					
---	---	---	--	---	---	--	--	--	--	--

1	0	=		5	+					
---	---	---	--	---	---	--	--	--	--	--

1	0	=		4	+					
---	---	---	--	---	---	--	--	--	--	--

1	0	=		3	+					
---	---	---	--	---	---	--	--	--	--	--

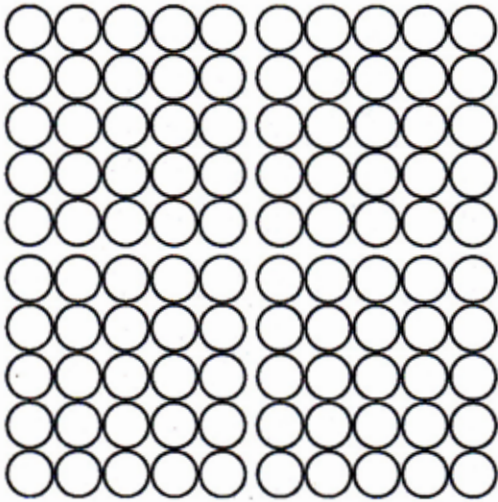
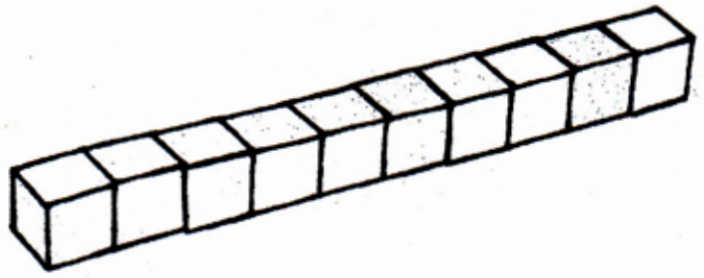
1	0	=		2	+					
---	---	---	--	---	---	--	--	--	--	--



Z E Z E Z E

1	0	=		7	+		
---	---	---	--	---	---	--	--

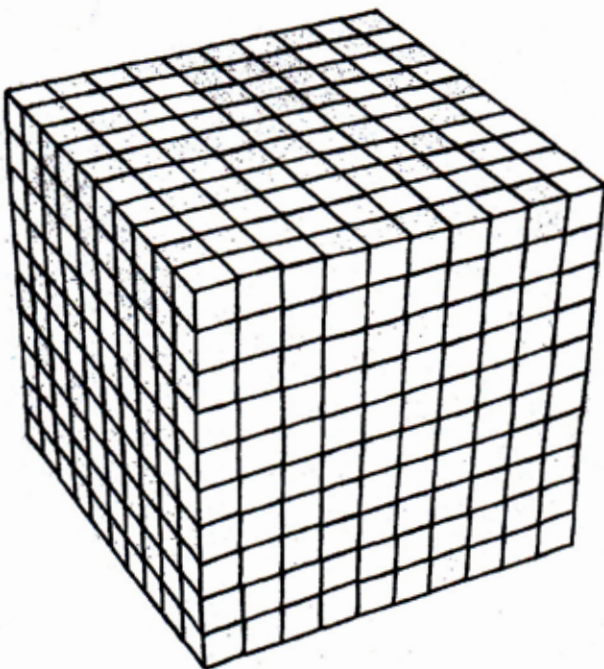
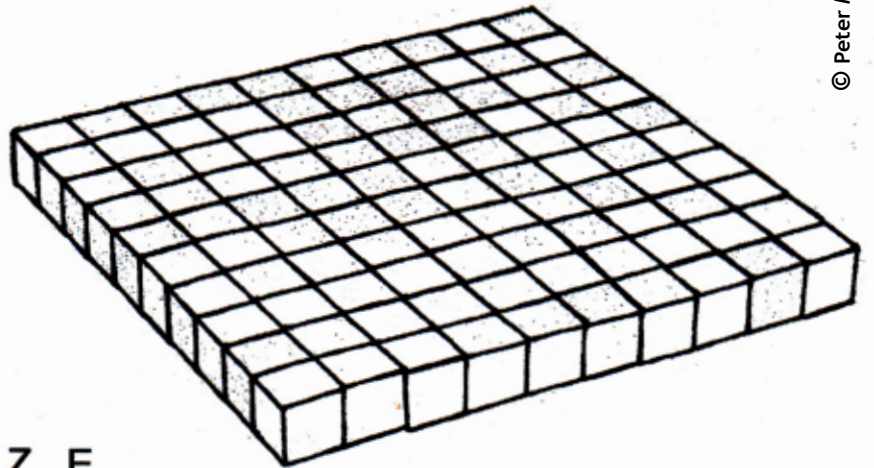
1	0	-		=		7
---	---	---	--	---	--	---



H Z E H Z E H Z E

1	0	0	=		7	0	+			
---	---	---	---	--	---	---	---	--	--	--

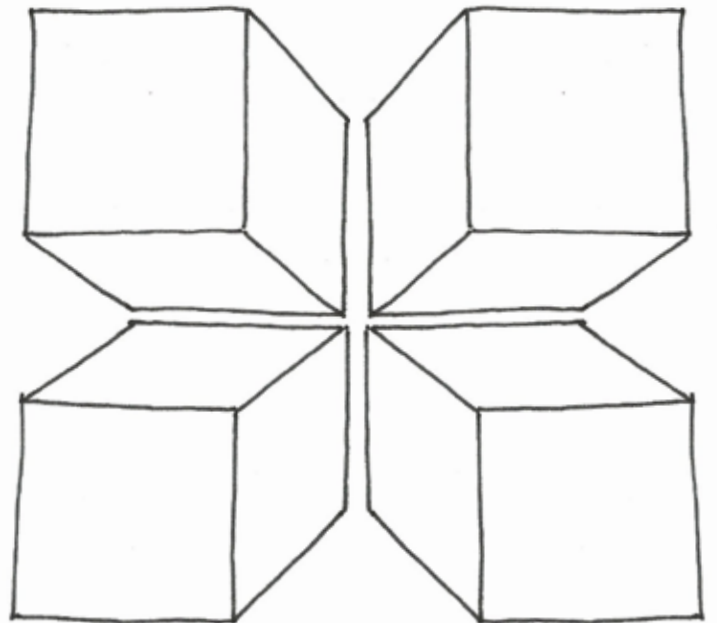
1	0	0	-			=		7	0
---	---	---	---	--	--	---	--	---	---



T H Z E T H Z E T H Z E

1	0	0	0	=		7	0	0	+			
---	---	---	---	---	--	---	---	---	---	--	--	--

1	0	0	0	-			=		7	0	0
---	---	---	---	---	--	--	---	--	---	---	---

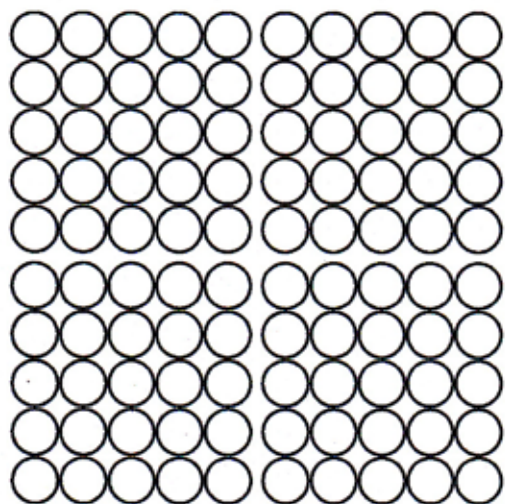
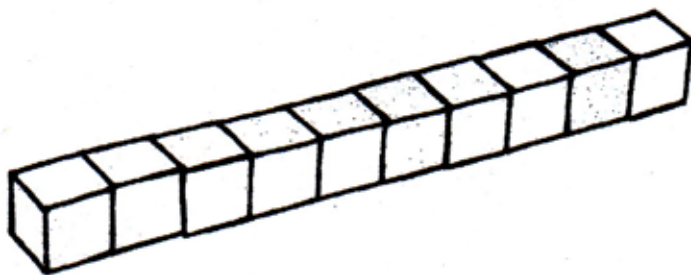




Z E Z E Z E

1	0	=		6	+		
---	---	---	--	---	---	--	--

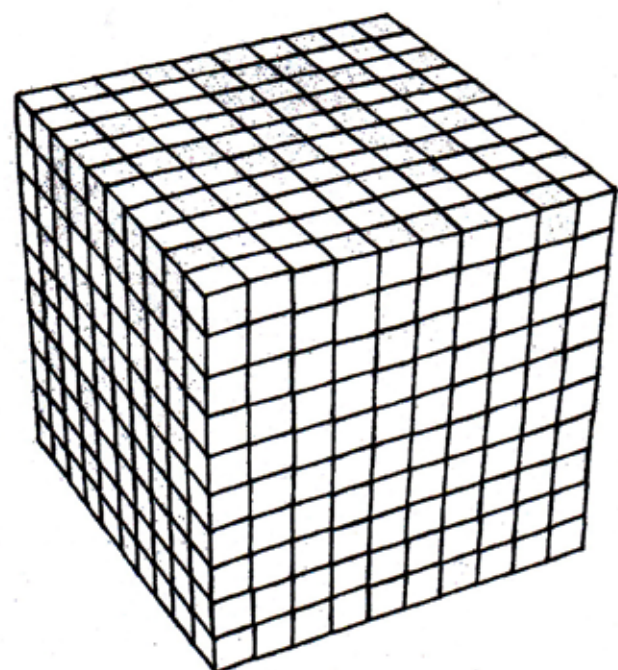
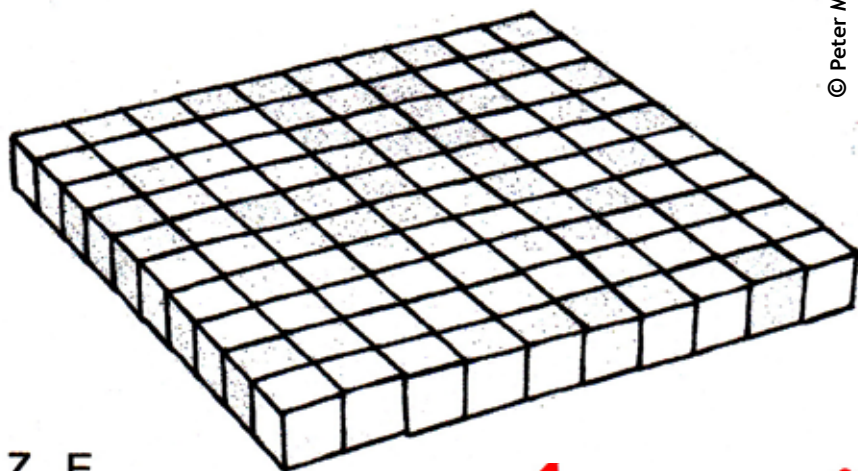
1	0	-			=		6
---	---	---	--	--	---	--	---



H Z E H Z E H Z E

1	0	0	=		6	0	+			
---	---	---	---	--	---	---	---	--	--	--

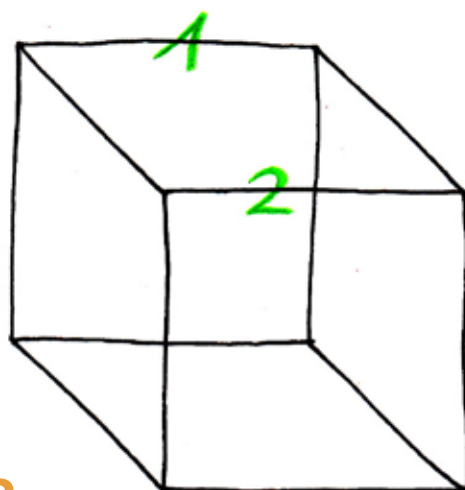
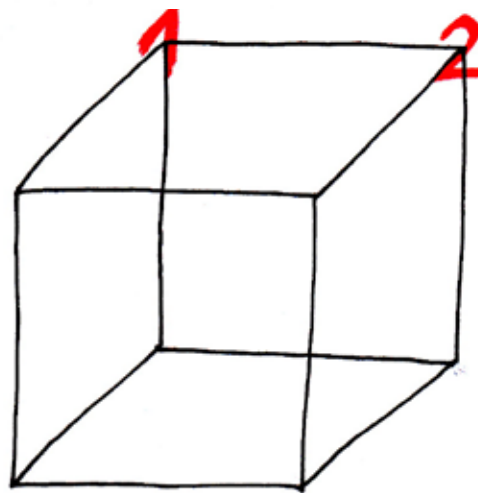
1	0	0	-				=		6	0
---	---	---	---	--	--	--	---	--	---	---



T H Z E T H Z E T H Z E

1	0	0	0	=		6	0	0	+			
---	---	---	---	---	--	---	---	---	---	--	--	--

1	0	0	0	-					=		6	0	0
---	---	---	---	---	--	--	--	--	---	--	---	---	---

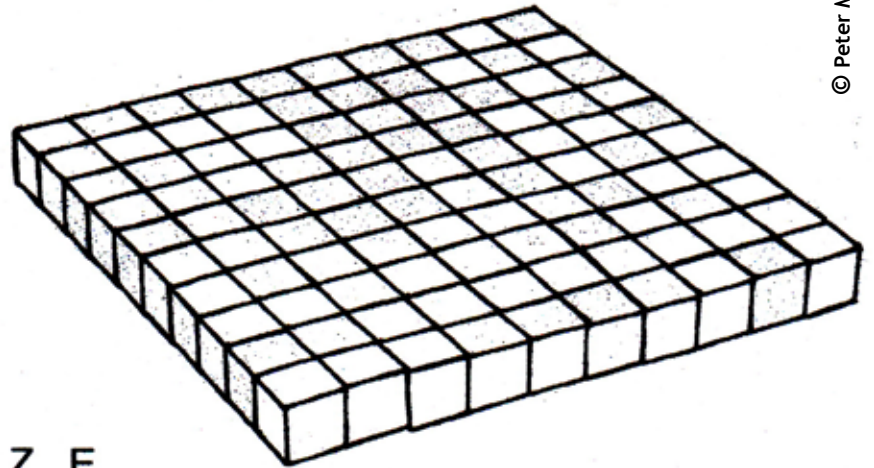
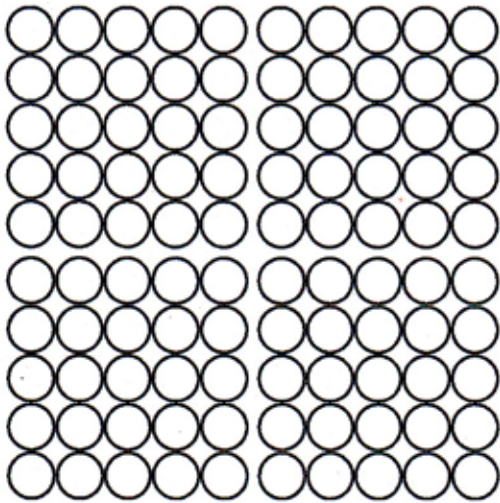
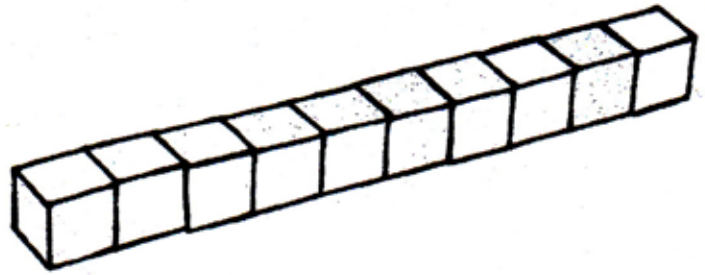




Z E Z E Z E

1	0	=		5	+		
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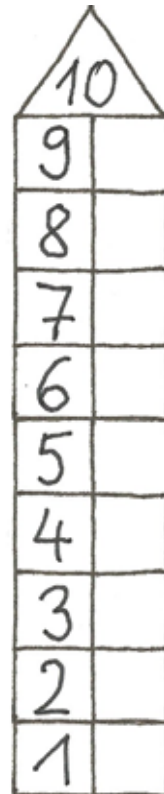
1	0	-			=		
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H Z E H Z E H Z E

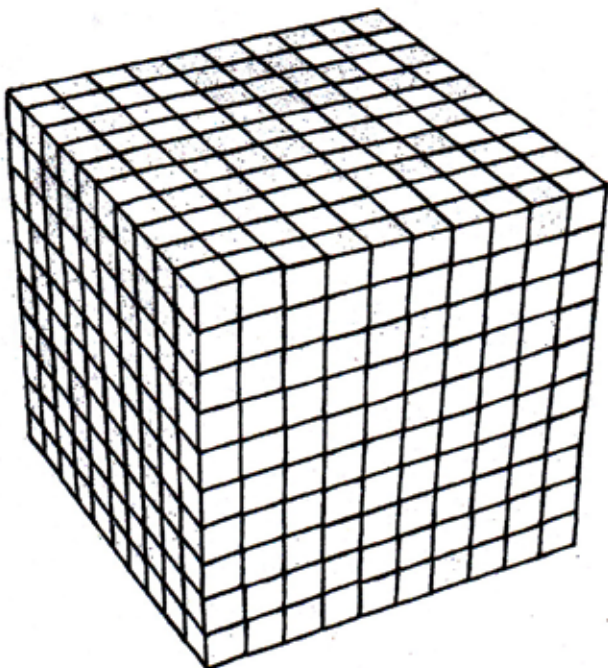
1	0	0	=		5	0	+			
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1	0	0	-				=		5	0
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+	40	20
40		
30		

+	70	30
10		
50		



T H Z E T H Z E T H Z E

1	0	0	0	=		5	0	0	+			
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1	0	0	0	-					=		5	0	0
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